Fisher® 3582 and 3582i Positioners, 582i Electro-Pneumatic Converter, and 3583 Valve Stem Position Transmitter

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Figure 1. Typical Mounting for Fisher 3582 and 3582i Positioners and 3583 Transmitters

CONTROL VALVE WITH 3582 POSITIONER
CONTROL VALVE WITH 3582i POSITIONER
CONTROL VALVE WITH 3583 TRANSMITTER
Introduction

Scope of Manual

This instruction manual includes installation, operation, calibration, maintenance, and parts ordering information for Fisher 3582 pneumatic valve positioners, the 3582i electro-pneumatic valve positioner, and 3583 pneumatic valve stem position transmitters. Refer to separate instruction manuals for information on the control valve, actuator, and accessories.

Do not install, operate or maintain a 3582 pneumatic valve positioner, a 3582i electro-pneumatic valve positioner, or a 3583 pneumatic valve stem position transmitter without being fully trained and qualified in valve, actuator and accessory installation, operation and maintenance. To avoid personal injury or property damage it is important to carefully read, understand, and follow all of the contents of this manual, including all safety cautions and warnings. If you have any questions about these instructions, contact your Emerson Process Management sales office before proceeding.

Description

3582 pneumatic valve positioners and the 3582i electro-pneumatic valve positioner shown in figure 1 are used with diaphragm-actuated, sliding-stem control valve assemblies. The pneumatic valve positioners receive a pneumatic input signal from a control device and modulate the supply pressure to the control valve actuator. The positioner adjusts the actuator supply pressure to maintain a valve stem position proportional to the pneumatic input signal.

3582NS positioners are designed for nuclear power applications. The 3582NS construction includes materials that provide superior performance at elevated temperature and radiation levels. The O-rings are EPDM (ethylene propylene) and the diaphragms are EPDM/meta-aramid fabric. EPDM demonstrates superior temperature capability and shelf life over nitrile. The meta-aramid diaphragm fabric demonstrates improved strength retention at elevated temperature and radiation conditions.

CAUTION

Use a clean, dry, oil-free air supply with instruments containing EPDM components. EPDM is subject to degradation when exposed to petroleum-based lubricants.
Table 1. Specifications for Fisher 3582 and 3582i Valve Positioners

Note: Specifications for 3582 positioners include 3582A, 3582C, 3582D, 3582G, and 3582NS unless otherwise indicated.

Input Signal

3582:
- 0.2 to 1.0 bar (3 to 15 psig), ■ 0.4 to 2.0 bar (6 to 30 psig), or ■ split range, see table 10

3582i:
- 4 to 20 mA DC constant current with 30 VDC maximum compliance voltage, can be split range, see table 10

Equivalent Circuit for 3582i

The 582i converter equivalent circuit is 120 ohms, shunted by three 5.6-volt zener diodes (see figure 10)

Output Signal

Type: Pneumatic pressure as required by actuator up to 95 percent of maximum supply
Action: Field-reversible between ■ direct and ■ reverse within the pneumatic valve positioner

Supply Pressure(1)

Recommended: 0.3 bar (5 psi) above actuator requirement
Maximum: 3.4 bar (50 psig) or pressure rating of actuator, whichever is lower
Supply Medium: air or natural gas(2)

Note: The 3582i is not approved for use with natural gas as the supply medium

Input Bellows Pressure Rating(1)

See table 9 for minimum and maximum pressure ratings (allowable input signal) for each available range spring

Maximum Steady-State Air Consumption(3)

3582
- 1.4 bar (20 psig) Supply: 0.38 normal m³/hr (14.0 scfh)
- 2.0 bar (30 psig) Supply: 0.48 normal m³/hr (18.0 scfh)
- 2.4 bar (35 psig) Supply: 0.54 normal m³/hr (20.0 scfh)

3582i
- 1.4 bar (20 psig) Supply: 0.46 normal m³/hr (17.2 scfh)
- 2.0 bar (30 psig) Supply: 0.57 normal m³/hr (21.4 scfh)
- 2.4 bar (35 psig) Supply: 0.64 normal m³/hr (23.8 scfh)

Maximum Supply Air Demand

3582
- 1.4 bar (20 psig) Supply: 4.4 normal m³/hr (164.5 scfh)
- 2.0 bar (30 psig) Supply: 6.7 normal m³/hr (248.5 scfh)
- 2.4 bar (35 psig) Supply: 7.7 normal m³/hr (285.5 scfh)

3582i
- 1.4 bar (20 psig) Supply: 3.8 normal m³/hr (14.0 scfh)
- 2.0 bar (30 psig) Supply: 5.7 normal m³/hr (21.4 scfh)
- 2.4 bar (35 psig) Supply: 6.6 normal m³/hr (23.8 scfh)

Performance

3582
- Independent Linearity: ±1 percent of output signal span
- Hysteresis: 0.5 percent of span

3582i
- Independent Linearity: ±2 percent of output signal span
- Hysteresis: 0.6 percent of span

Electromagnetic Compatibility for 582i electro-pneumatic converter

Meets EN 61326-1 (First Edition)
- Immunity—Industrial locations per Table 2 of the EN 61326-1 standard. Performance is shown in table 3 below.
- Emissions—Class A
- ISM equipment rating: Group 1, Class A

Note: The electromagnetic compatibility specifications also apply to the 3582i 3582 and 3582i

Typical Open Loop Gain (Output Signal):

- 100 in the range of 0.2 to 1.0 bar (3 to 15 psig)
- 55 in the range of 0.4 to 2.0 bar (6 to 30 psig)

Operating Influences

Supply Pressure—3582: Valve travel changes less than 1.67 percent per bar (0.25 percent per 2 psi) change in supply pressure
Supply Pressure—3582i: Valve travel changes less than 3.62 percent per bar (1.5 percent per 2 psi) change in supply pressure

- continued -
Table 1. Specifications for Fisher 3582 and 3582i Valve Positioners (Continued)

**Operative Temperature Limits**

<table>
<thead>
<tr>
<th>Construction</th>
<th>Temperature Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard Construction</td>
<td>3582 and 3582i: -40 to +71°C (-40 to +160°F)</td>
</tr>
<tr>
<td></td>
<td>3582NS: -40 to +82°C (-40 to +180°F) with EPDM elastomers</td>
</tr>
<tr>
<td>High-Temperature Construction</td>
<td>3582A and C only: -18 to +104°C (0 to +220°F) without gauges</td>
</tr>
</tbody>
</table>

**Electrical Classification for 582i**

- **CSA**—Intrinsically Safe, Explosion proof, Type n, Dust-Ignition proof, DIV 2
- **FM**—Intrinsically Safe, Explosion proof, Type n, Non-incendive, Dust-Ignition proof
- **ATEX**—Intrinsically Safe & Dust, Flameproof & Dust, Type n & Dust
- **IECEX**—Intrinsically Safe, Type n, Flameproof

Refer to Hazardous Area Classifications and Special Instructions for “Safe Use” and Installation in Hazardous Locations, starting on page 8, and figures 28, 29, 30, and 31 for additional information.

**Housing Classification for 582i**

- **CSA**—Type 3 Encl.
- **FM**—NEMA 3, IP54
- **ATEX**—IP64
- **IECEX**—IP54

Mount instrument with vent on the side or bottom if weatherproofing is a concern.

**Other Classifications/Certifications**

- **INMETRO**—Brazil
- **KGS**—Korea Gas Safety Corporation
- **NEPSI**—China

**Pressure Gauges**

- 40 mm (1.5 inch) diameter with plastic case and brass connection (triple scale (PSI, MPa, and bar) or dual scale (PSI and kg/cm²))

**Pressure Connections**

- 1/4-18 NPT

**Electrical Connection for 3582i**

- 1/2-14 NPT conduit connection

**Maximum Valve Stem Travel**

- 105 mm (4.125 inches); adjustable to obtain lesser travels with standard input signals

**Characterized Cams**

See characterized cams section

**Approximate Weight**

- 3582: 2.5 kg (5.5 pounds)
- 3582i: 3.6 kg (8 pounds)

**Declaration of SEP**

Fisher Controls International LLC declares this product to be in compliance with Article 3 paragraph 3 of the Pressure Equipment Directive (PED) 97 / 23 / EC. It was designed and manufactured in accordance with Sound Engineering Practice (SEP) and cannot bear the CE marking related to PED compliance.

However, the product may bear the CE marking to indicate compliance with other applicable European Community Directives.

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**NOTE:** Specialized instrument terms are defined in ANSI/ISA Standard 51.1 - Process Instrument Terminology.

1. The pressure and temperature limits in this document and any applicable standard or code limitation should not be exceeded.
2. Natural gas should contain no more than 20 ppm of H₂S.
3. Normal m³/hr—normal cubic meters per hour (0°C and 1.01325 bar, absolute); Scfh—Standard cubic feet per hour (60°F and 14.7 psia).
Table 2. Specifications for Fisher 3583 Valve Stem Position Transmitters

Input Signal
105 mm (4.125 inches) of valve stem travel; adjustable to obtain full output signal with lesser stem travels

Output Signal
Type: ■ 0.2 to 1.0 bar (3 to 15 psig) or ■ 0.4 to 2.0 bar (6 to 30 psig) pneumatic pressure
Action: Field-reversible between direct and reverse

Output Bellows Pressure Rating(1)
See table 9 for minimum and maximum pressure ratings (allowable input signal) for each available range spring

Supply Pressure(1)
Recommended: 0.3 bar (5 psi) above upper limit of output signal range
Maximum: 2.4 bar (35 psig) or pressure rating of connected equipment, whichever is lower
Supply Medium: Air or natural gas(2)

Maximum Steady-State Air Consumption(3)
1.4 bar (20 psig) Supply: 0.38 normal m³/hr (14.0 scfh)
2.0 bar (30 psig) Supply: 0.48 normal m³/hr (18.0 scfh)
2.4 bar (35 psig) Supply: 0.54 normal m³/hr (20.0 scfh)

Reference Accuracy
±1 percent of output signal span

Operating Influence
Output signal changes 1.67 percent per bar (0.23 percent per 2 psig) change in supply pressure

Operative Ambient Temperature Limits(1)
Standard Construction
3583: -40 to +71°C (-40 to +160°F)
High-Temperature Construction
3583C only: -18 to +104°C (0 to +220°F)

Hazardous Area Classification
3583 valve stem position transmitters comply with the requirements of ATEX Group II Category 2 Gas and Dust

Pressure Connections
Supply and output pressure connections are 1/4 NPT internal

Maximum Valve Stem Travel
105 mm (4.125 inches); adjustable to obtain full output signal with lesser stem travels

Cam
Linear

Approximate Weight
2.5 kg (5.5 pounds)

NOTE: Specialized instrument terms are defined in ANSI/ISA Standard 51.1 - Process Instrument Terminology.
1. The pressure and temperature limits in this document and any applicable standard or code limitation should not be exceeded.
2. Natural gas should contain no more than 20 ppm of H₂S.
3. Normal m³/hr—normal cubic meters per hour (0°C and 1.01325 bar, absolute); Scfh—Standard cubic feet per hour (60°F and 14.7 psia).

Table 3. Fisher 582i Electro-Pneumatic Converter(1) EMC Summary Results—Immunity

<table>
<thead>
<tr>
<th>Port</th>
<th>Phenomenon</th>
<th>Basic Standard</th>
<th>Test Level</th>
<th>Performance Criteria(2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Enclosure</td>
<td>Electrostatic Discharge (ESD)</td>
<td>IEC 61000-4-2</td>
<td>4 kV contact 8 kV air</td>
<td>A</td>
</tr>
<tr>
<td></td>
<td>Radiated EM field</td>
<td>IEC 61000-4-3</td>
<td>80 to 1000 MHz @ 10V/m with 1 kHz AM at 80% 1400 to 2000 MHz @ 3V/m with 1 kHz AM at 80% 2000 to 2700 MHz @ 1V/m with 1 kHz AM at 80%</td>
<td>A</td>
</tr>
<tr>
<td></td>
<td>Rated power frequency magnetic field</td>
<td>IEC 61000-4-8</td>
<td>60 A/m at 50 Hz</td>
<td>A</td>
</tr>
<tr>
<td>I/O</td>
<td>Burst (fast transients)</td>
<td>IEC 61000-4-4</td>
<td>1 kV</td>
<td>A</td>
</tr>
<tr>
<td></td>
<td>Surge</td>
<td>IEC 61000-4-5</td>
<td>1 kV (line to ground only, each)</td>
<td>B</td>
</tr>
<tr>
<td></td>
<td>Conducted RF</td>
<td>IEC 61000-4-6</td>
<td>150 kHz to 80 MHz at 3 Vrms</td>
<td>A</td>
</tr>
</tbody>
</table>

Specification limit = ±1% of span
1. The information contained in the table also applies to the 3582i positioner.
2. A = No degradation during testing. B = Temporary degradation during testing, but is self-recovering.
Description (continued)

Under the 10CFR50, Appendix B, quality assurance program, the 3582NS positioner is qualified commercial grade dedicated. These can be supplied as 10CFR, Part 21 items.

The 3582i is an electro-pneumatic valve positioner, consisting of a 582i electro-pneumatic converter installed on a 3582 pneumatic valve positioner. The 3582i valve positioner provides an accurate valve stem position that is proportional to a DC current input signal.

The 582i electro-pneumatic converter is a modular unit that can be installed at the factory or in the field. However, do not install a 582i converter on an existing positioner until you contact your Emerson Process Management sales office for application assistance.

The 582i converter receives the DC current input signal and, through a nozzle/flapper arrangement, provides a proportional pneumatic output signal. This pneumatic output signal provides the input signal to the pneumatic valve positioner, eliminating the need for a remote-mounted transducer.

3583 pneumatic valve stem position transmitters are for use with sliding-stem diaphragm actuators. These units provide an output signal that is directly proportional to the valve stem position.

Refer to the type number description for a detailed explanation of type numbers.

Type Number Descriptions

The following descriptions provide specific information on the different valve positioner or valve stem position transmitter constructions. If the type number is not known, refer to the nameplate on the positioner. For the location of the nameplate, refer to key 25 in figure 21.

3582—Pneumatic valve positioner with bypass and instrument, supply, and output pressure gauges.

3582A—Pneumatic valve positioner without bypass and without pressure gauges.

3582C—Pneumatic valve positioner without bypass and with automotive tire valves instead of pressure gauges.

3582D—Pneumatic valve positioner with bypass and with automotive tire valves instead of pressure gauges.

3582G—Pneumatic valve positioner without bypass and with instrument, supply, and output pressure gauges.

3582NS—Pneumatic valve positioner for nuclear service applications with or without bypass and with automotive tire valves instead of pressure gauges.

3582i—Electro-pneumatic valve positioner without bypass; with 582i converter; and with: supply and output pressure gauges, automotive tire valves, or pipe plugs.

582i—Electro-pneumatic converter with: supply and output pressure gauges, automotive tire valves, or pipe plugs. Used for conversion of a 4-20 mA input signal to a 0.2 to 1.0 bar (3 to 15 psig) input signal for the pneumatic valve positioner.

3583—Pneumatic valve stem position transmitter with supply and output pressure gauges.

3583C—Similar to the 3583 valve stem position transmitter except with automotive tire valves in place of pressure gauges.

Specifications

Specifications for the valve positioners are shown in table 1. Specifications for the valve stem position transmitters are shown in table 2.
Refer to the unit nameplate to determine the type of positioner or transmitter, supply pressure, etc.

**WARNING**

This product is intended for a specific current range, temperature range and other application specifications. Applying different current, temperature and other service conditions could result in malfunction of the product, property damage or personal injury.

**Educational Services**

For information on available courses for 3852, 3582i and 3583, as well as a variety of other products, contact:

Emerson Process Management
Educational Services, Registration
P.O. Box 190; 301 S. 1st Ave.
Marshalltown, IA 50158-2823
Phone: 800-338-8158 or
Phone: 641-754-3771
Fax: 641-754-3431
e-mail: education@emerson.com

**Installation**

If using natural gas as the pneumatic supply medium, natural gas will be used in the pressure connections of the unit to any connected equipment. The unit will vent natural gas into the surrounding atmosphere, unless it is remote vented.

**WARNING**

Always wear protective clothing, gloves, and eyewear when performing any installation operations to avoid personal injury.

If installing into an existing application, also refer to the WARNING at the beginning of the Maintenance section in this instruction manual.

Check with your process or safety engineer for any additional measures that must be taken to protect against process media.

**WARNING**

Personal injury or property damage may result from fire or explosion if natural gas is used as the supply medium and appropriate preventive measures are not taken. Preventive measures may include, but are not limited to, one or more of the following: Remote venting of the unit, re-evaluating the hazardous area classification, ensuring adequate ventilation, and the removal of any ignition sources.

3582i does not meet third party approvals for use with natural gas as the supply medium. Use of natural gas as the supply medium can result in personal injury or property damage from fire or explosion.
Note
All valve positioners and valve stem position transmitters are shipped with foam rubber packing material inside the case. Remove the cover (key 33, figure 21) and the packing material before attempting to operate the unit. Make sure all vent openings are clear before installation of the unit and that they remain clear during use.

Typically, the positioner or transmitter is ordered with the actuator. If so, the factory mounts the valve positioner or valve stem position transmitter and connects the valve positioner output to the actuator. If a Fisher 67CFR filter-regulator is specified, it may be integrally mounted to the valve positioner or valve stem position transmitter, except for the 3582NS positioner. For the 3582NS, the 67CFR is separately mounted, not integrally mounted to the positioner.

Note
In some cases, alignment and calibration of the valve positioner or valve stem position transmitter at the factory may not be possible, and field alignment and calibration is required. Before putting the valve positioner or valve stem position transmitter into service, check the operation of the unit to be sure it is calibrated. If the valve positioner or valve stem position transmitter requires alignment or calibration, refer to the appropriate calibration instructions in this manual.

If the valve positioner or valve stem position transmitter is ordered separately, disconnected, or removed from the actuator, refer to the appropriate sections of this manual for installation information.

Hazardous Area Classifications and Special Instructions for “Safe Use” and Installation in Hazardous Locations for 582i Electro-Pneumatic Converter

Note
These Special Instructions for “Safe Use” and Installation in Hazardous Locations also apply to 3582i positioners.

Certain nameplates may carry more than one approval, and each approval may have unique installation/wiring requirements and/or conditions of “safe use”. These special instructions for “safe use” are in addition to, and may override, the standard installation procedures. Special instructions are listed by approval.

Note
This information supplements the nameplate markings affixed to the product.
Always refer to the nameplate itself to identify the appropriate certification. Contact your Emerson Process Management sales office for approval/certification information not listed here.

⚠️ WARNING
Failure to follow these conditions of “safe use” could result in personal injury or property damage from fire or explosion, and area re-classification.
CSA

**Intrinsically Safe, Explosion proof, Type n, Dust-Ignition proof, DIV 2**

No special conditions for safe use.

Refer to table 4 for additional information, figure 28 for CSA loop schematics, and figure 29 for a typical CSA/FM approval nameplate.

**Table 4. Hazardous Area Classifications for Fisher 582i Converter(1)—CSA (Canada)**

<table>
<thead>
<tr>
<th>Certification Body</th>
<th>Certification Obtained</th>
<th>Entity Rating</th>
<th>Temperature Code</th>
<th>Enclosure Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>CSA</td>
<td>Intrinsically Safe Ex ia IIC T4/T5/T6 per drawing GE28591 Ex ia Intrinsically Safe Class I, II Division 1 GP A,B,C,D,E,F,G T4/T5/T6 per drawing GE28591</td>
<td>Vmax = 30 VDC Ima = 150 mA Pi = 1.25 W Ci = 0 nF Li = 0 mH</td>
<td>T4 (Tamb ≤ 71°C) T5 (Tamb ≤ 62°C) T6 (Tamb ≤ 47°C)</td>
<td>CSA Type 3 Encl.</td>
</tr>
<tr>
<td></td>
<td>Ex d IIC T6 Class I, Division I, GP A,B,C,D T6</td>
<td>- - -</td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>CSA Type 3 Encl.</td>
</tr>
<tr>
<td></td>
<td>Type n Ex nA IIC T6</td>
<td>- - -</td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>CSA Type 3 Encl.</td>
</tr>
<tr>
<td></td>
<td>Class I, Division 2, GP A,B,C,D T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>CSA Type 3 Encl.</td>
</tr>
<tr>
<td></td>
<td>Class II, Division 1 GP E,F,G T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>CSA Type 3 Encl.</td>
</tr>
<tr>
<td></td>
<td>Class II Division 2 GP F,G,T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>CSA Type 3 Encl.</td>
</tr>
</tbody>
</table>

1. These hazardous area classification also apply to 3582i positioners.

FM

**Intrinsically Safe, Explosion proof, Type n, Non-incendive, Dust-Ignition proof**

No special conditions for safe use.

Refer to table 5 for additional information, figure 30 for the FM loop schematic, and figure 29 for a typical CSA/FM approval nameplate.

**Table 5. Hazardous Area Classifications for Fisher 582i Converter(1)—FM (United States)**

<table>
<thead>
<tr>
<th>Certification Body</th>
<th>Certification Obtained</th>
<th>Entity Rating</th>
<th>Temperature Code</th>
<th>Enclosure Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>FM</td>
<td>Intrinsically Safe Ex ia IIC T4/T5/T6 per drawing GE28590 Class I, II, III Division 1 GP A,B,C,D,E,F,G T4/T5/T6 per drawing GE28590</td>
<td>Vmax = 30 VDC Ima = 150 mA Pi = 1.25 W Ci = 0 nF Li = 0 mH</td>
<td>T4 (Tamb ≤ 71°C) T5 (Tamb ≤ 62°C) T6 (Tamb ≤ 47°C)</td>
<td>NEMA 3, IP54</td>
</tr>
<tr>
<td></td>
<td>Ex d IIC T6 Class I, Division I, GP A,B,C,D T6</td>
<td>- - -</td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>NEMA 3, IP54</td>
</tr>
<tr>
<td></td>
<td>Type n Ex nA IIC T6</td>
<td>- - -</td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>NEMA 3, IP54</td>
</tr>
<tr>
<td></td>
<td>Class I Zone 2 AEa nA IIC T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>NEMA 3, IP54</td>
</tr>
<tr>
<td></td>
<td>Class I Division 2, GP A,B,C,D T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>NEMA 3, IP54</td>
</tr>
<tr>
<td></td>
<td>Class II Division 1, GP E,F,G T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>NEMA 3, IP54</td>
</tr>
<tr>
<td></td>
<td>Class II Division 2, GP F,G,T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>NEMA 3, IP54</td>
</tr>
</tbody>
</table>

1. These hazardous area classification also apply to 3582i positioners.
ATEX

Standards Used for Certification

EN 60079-0: 2006  EN 61241-0: 2006  
EN 60079-1: 2007  EN 61241-1: 2004  
EN 60079-15: 2005

Special Conditions for Safe Use

Intrinsically Safe, Dust

This equipment is intrinsically safe and can be used in potentially explosive atmospheres.

The electrical parameters of certified equipment which can be connected to the device must not exceed one of these following values:

\[ \text{Uo} \leq 30 \text{ Vdc} ; \text{Io} \leq 150 \text{ mA} ; \text{Po} \leq 1.25 \text{ W} \]

Ambient temperature:

\[ \text{T6, at Tamb} = 47^\circ\text{C} ; \text{T5, at Tamb} = 62^\circ\text{C} ; \text{T4, at Tamb} = 71^\circ\text{C} \]

Flameproof, Dust

The flame path is other than required by EN 60079-1. Contact the manufacturer for information on the dimensions of the flameproof joints.

Electrical connections are typically made using either cable or conduit.

- If using a cable connection, the cable entry device shall be certified in type of explosion protection flameproof enclosure “d”, suitable for the conditions of use and correctly installed.

For ambient temperatures over 70°C, cables and cable glands suitable for at least 90°C shall be used.

- If using a rigid conduit connection, an Ex d certified sealing device such as a conduit seal with setting compound shall be provided immediately to the entrance of the enclosure.

For ambient temperatures over 70°C, the wiring and setting compound in the conduit seal shall be suitable for at least 90°C.

Type n, Dust

No special conditions for safe use.

Refer to table 6 for additional information and figure 31 for a typical ATEX/IECEX approval nameplate.
Table 6. Hazardous Area Classifications for Fisher 582i Converter(1)—ATEX

<table>
<thead>
<tr>
<th>Certificate</th>
<th>Certification Obtained</th>
<th>Entity Rating</th>
<th>Temperature Code</th>
<th>Enclosure Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATEX</td>
<td>Intrinsically Safe</td>
<td></td>
<td>T4 (Tamb ≤ 71°C)</td>
<td>IP64</td>
</tr>
<tr>
<td></td>
<td>Gas Ex ia IIC T4/T5/T6</td>
<td>u = 30 VDC</td>
<td>T5 (Tamb ≤ 62°C)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ii = 1.25 mA</td>
<td>T6 (Tamb ≤ 47°C)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Dust Ex iaD 20 IP64 T109°C (Tamb ≤ 71°C) / T100°C (Tamb ≤ 62°C) / T85°C (Tamb ≤ 47°C)</td>
<td>Ci = 0 nF</td>
<td>- - -</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Li = 0 mH</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Flameproof Gas Ex d IIC T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>IP64</td>
</tr>
<tr>
<td></td>
<td>Dust Ex tD A21 IP64 T74°C (Tamb ≤ 71°C)</td>
<td>- - -</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Type n Gas Ex nA IIC T6</td>
<td></td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>IP64</td>
</tr>
<tr>
<td></td>
<td>Dust Ex tD A21 IP64 T74°C (Tamb ≤ 71°C)</td>
<td>- - -</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1. These hazardous area classifications also apply to 3582i positioners.
IECEx

Conditions of Certification

Intrinsically Safe

⚠️ WARNING

Substitution of components may impair intrinsic safety.

-40°C ≤ Ta ≤ +71°C; T6 (Ta ≤ +47°C); T5 (Ta ≤ +62°C); T4 (Ta ≤ +71°C)

Entity Parameters

Ui = 30 V, li = 150 mA, Pi = 1.25 W, Ci = 0 nF, Li = 0 mH

Flameproof

⚠️ WARNING

Disconnect power before opening.

-40°C ≤ Ta ≤ +71°C; T6 (Ta ≤ +71°C)

Type n

⚠️ WARNING

Disconnect power before opening.

-40°C ≤ Ta ≤ +71°C; T6 (Ta ≤ +71°C)

Refer to table 7 for approval information and figure 31 for a typical ATEX/IECEx approval nameplate.

<table>
<thead>
<tr>
<th>Certificate</th>
<th>Certification Obtained</th>
<th>Entity Rating</th>
<th>Temperature Code</th>
<th>Enclosure Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>IECEx</td>
<td>Intrinsically Safe Gas Ex ia IIC T4/T5/T6</td>
<td>Ui = 30 VDC li = 150 mA Pi = 1.25 W Ci = 0 nF Li = 0 mH</td>
<td>T4 (Tamb ≤ 71°C) T5 (Tamb ≤ 62°C) T6 (Tamb ≤ 47°C)</td>
<td>IP54</td>
</tr>
<tr>
<td></td>
<td>Flameproof Gas Ex d IIC T6</td>
<td>- - -</td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>IP54</td>
</tr>
<tr>
<td></td>
<td>Type n Gas Ex nA IIC T6</td>
<td>- - -</td>
<td>T6 (Tamb ≤ 71°C)</td>
<td>IP54</td>
</tr>
</tbody>
</table>

1. These hazardous area classifications also apply to 3582i positioners.
Mounting

Key numbers used in this procedure are shown in figure 2 except where indicated.

1. Figure 2 shows the various mounting parts required for mounting on Fisher actuators. Mounting parts for actuators that require spacers have the spacers (key 50) included. 657 and 667 actuators, sizes 70 through 100, with or without a side-mounted handwheel, use spacers (keys 97 and 102) between the stem connector and the connector arm (key 48). On all other actuators that use spacers, place the spacers (key 50) between the mounting plate (key 63) and the actuator mounting boss.

When mounting the valve positioner or valve stem position transmitter on an actuator by another manufacturer, provide spacers, if necessary, by cutting sections from 1/2 or 3/8-inch pipe so that the “X” dimension matches the value given in figure 3.

NOTE:
KEY 55 (TUBING CONNECTOR) NOT SHOWN
2. As shown in figures 2 and 4 attach the connector arm (key 48) to the stem connector so that the connector arm extends through the yoke legs on the side of the lower mounting boss.

3. Attach the valve positioner or valve stem position transmitter to the mounting plate (key 63) using the holes shown in figure 5.

4. Mount the 67CFR regulator:
   - **3582 valve positioners** (except 3582NS) and **3583 valve stem position transmitters**, mount the regulator on the integral boss on the bypass block.
   - **3582NS valve positioners**, use the mounting plate with provision for separately mounting the 67CFR regulator. Separately mount the positioner and the regulator on the mounting plate.
   - **3582i valve positioners**, mount the regulator on the integral boss that is part of the 582i converter housing.

5. As shown in figure 5, the mounting bracket has four sets of holes for mounting the assembly to the actuator. Refer to table 8 to determine which set of mounting holes to use, then attach the assembly to the lower mounting pad on the actuator.

**CAUTION**

To avoid equipment damage, be certain the connector arm clears the valve positioner or valve stem position transmitter case as the actuator moves through its complete stroke.

6. Position the actuator to its mid-travel position using a handwheel or manual loading regulator.

7. Slip the round end of the travel pin (key 60) into the rotary shaft arm (key 2) slot as shown in figure 4.

8. Slide the square end of the travel pin into the pin holder and pin lock (keys 61 and 59). Place the pin lock and holder into the slot in the connector arm (key 48). Screw the cap nut (key 62) onto the pin lock (key 59), but do not tighten.

9. With the actuator at its mid-travel position, lift the rotary shaft arm so that the 0-degree index marks on the rotary shaft arm are aligned with the case index marks as shown in figure 6.

**CAUTION**

Never set the travel pin at a setting that is less than the actual actuator stroke. Setting the travel pin at a setting that is less than the actual actuator stroke will cause the cam to rotate more than 60 degrees, causing damage to the cam or other parts.

10. Position the travel pin so that it is perpendicular to the connector arm and aligns with the correct actuator stem travel index on the rotary shaft arm. Tighten the cap nut to a torque of 10.6 N•m (94 in•lbf) (key 62 in figure 4).

11. Check the travel pin setting using the following procedures:
   - **For standard travel pin setting** (that is, with the travel pin setting equal to total actuator travel). Stroke the actuator to each end of its travel. At each end of travel, the 30-degree index marks on the rotary shaft arm should align with the case index marks. If the index marks are not in line, loosen the cap nut (key 62) and slide the travel pin (key 60) in the rotary shaft arm slot until the 30-degree index marks align with the case index marks. Be sure the travel pin remains perpendicular to the connector arm. After making this adjustment, tighten the cap nut and re-check the arm at the mid-travel position. If the 0-degree index marks do not align, repeat this procedure.
   - **For special travel pin setting** (that is, with the travel pin setting greater than total actuator travel). Check the index marks using a procedure similar to the standard settings procedure. The arm will not rotate a full 60
degrees as the actuator is stroked, and the 30-degree index marks on the cam will be short of aligning with the case index marks. If necessary, adjust the travel pin position so that the 30-degree marks are the same distance from the respective case index mark at each end of actuator travel.

---

**Figure 3. Spacing for Mounting on Other than Fisher Actuators**

<table>
<thead>
<tr>
<th>STEM TRAVEL</th>
<th>X</th>
<th>9.5 mm (0.375 Inch) Stem</th>
<th>12.7 mm (0.5 Inch) Stem</th>
<th>19.1 mm (0.75 Inch) Stem</th>
</tr>
</thead>
<tbody>
<tr>
<td>Millimeters</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>29 or less</td>
<td>X</td>
<td>81</td>
<td>87</td>
<td>100</td>
</tr>
<tr>
<td>38</td>
<td></td>
<td>90</td>
<td>97</td>
<td>109</td>
</tr>
<tr>
<td>51</td>
<td></td>
<td>102</td>
<td>108</td>
<td>121</td>
</tr>
<tr>
<td>64</td>
<td></td>
<td>113</td>
<td>119</td>
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<td>76</td>
<td></td>
<td>124</td>
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<td>143</td>
</tr>
<tr>
<td>89</td>
<td></td>
<td>135</td>
<td>141</td>
<td>154</td>
</tr>
<tr>
<td>102</td>
<td></td>
<td>146</td>
<td>152</td>
<td>165</td>
</tr>
<tr>
<td>Inches</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1.125 or less</td>
<td></td>
<td>3.19</td>
<td>3.44</td>
<td>3.94</td>
</tr>
<tr>
<td>1.5</td>
<td></td>
<td>3.56</td>
<td>3.81</td>
<td>4.31</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>4.00</td>
<td>4.25</td>
<td>4.75</td>
</tr>
<tr>
<td>2.5</td>
<td></td>
<td>4.44</td>
<td>4.69</td>
<td>5.19</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>4.88</td>
<td>5.12</td>
<td>5.62</td>
</tr>
<tr>
<td>3.5</td>
<td></td>
<td>5.31</td>
<td>5.56</td>
<td>6.06</td>
</tr>
<tr>
<td>4</td>
<td></td>
<td>5.75</td>
<td>6.00</td>
<td>6.50</td>
</tr>
</tbody>
</table>
Figure 4. Isometric View Showing Motion Feedback Arrangement and Typical Stem Connection

ACTUATOR STEM
STEM CONNECTOR
CONNECTOR ARM (KEY 48)
CAP NUT (KEY 62)
ROTARY SHAFT ARM (KEY 2)

TRAVEL PIN (KEY 60)

POSITIONER YOKE
VALVE PLUG STEM

Figure 5. Mounting Plates Used with Fisher 3582 Valve Positioners and 3583 Valve Stem Position Transmitters

MOUNTING PLATE FOR MOUNTING POSITIONER WITH INTEGRALLY MOUNTED FILTER REGULATOR
MOUNTING PLATE FOR MOUNTING POSITIONER WITH SEPARATELY MOUNTED FILTER REGULATOR
Figure 6. Rotary Shaft Arm and Case Index Marks

Table 8. Fisher 3582 and 3583 Mounting Information

<table>
<thead>
<tr>
<th>ACTUATOR</th>
<th>MAXIMUM TRAVEL</th>
<th>MOUNTING HOLES SET NO.(1)</th>
<th>TRAVEL PIN POSITION(2)</th>
<th>ACTUATOR</th>
<th>MAXIMUM TRAVEL</th>
<th>MOUNTING HOLES SET NO.(1)</th>
<th>TRAVEL PIN POSITION(2)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Type</td>
<td>Size</td>
<td>mm</td>
<td>Inch</td>
</tr>
<tr>
<td>513 &amp; 513R</td>
<td>20 32</td>
<td></td>
<td>0.75 0.75 2 Normal</td>
<td>30 34 40</td>
<td>19 38 1.125 3</td>
<td>4 2 Normal</td>
<td></td>
</tr>
<tr>
<td>656</td>
<td>30 40 60</td>
<td>51 89 102 2 4 Inverted</td>
<td>45 45 50 51 2 2 Inverted</td>
<td>45 45 60 51 2</td>
<td>1 1 1 1 2</td>
<td>Normal</td>
<td></td>
</tr>
<tr>
<td>657-4 Without Side-Mounted Handwheel</td>
<td>70 87 102 4 1 Inverted</td>
<td>657 &amp; 667 Without Side-Mounted Handwheel</td>
<td>80 76 3 2 2 Normal</td>
<td>34 40 45 19 38 51</td>
<td>2 3 2 1</td>
<td>Normal</td>
<td></td>
</tr>
<tr>
<td>657-8</td>
<td>30 34 40 40 79 89</td>
<td>2.125 2.125 3.125 3.125</td>
<td>3 3 Normal</td>
<td>87 51 78-102</td>
<td>2 2 3</td>
<td>1</td>
<td>Normal</td>
</tr>
<tr>
<td>667-4 Without Side-Mounted Handwheel</td>
<td>70 102 4 1 Inverted</td>
<td>657 &amp; 667 With Side-Mounted Handwheel</td>
<td>87 76 102 3 2 2 Normal</td>
<td>34 40 45 19 38 51</td>
<td>2 2 3</td>
<td>1</td>
<td>Normal</td>
</tr>
</tbody>
</table>

1. The indicated set number should be considered a reference point only, due to the variables related to making up the stem connection.
2. Normal position is shown in figure 4.
3. Travel pin position for 657 is normal.
4. Travel pin position for 667 is normal.
Changing Cam Position
Refer to figure 21 for a typical cam illustration and key number locations.

Note
- For Valve Positioners: The small arrow on the cam must point in the direction of stem movement with increasing actuator diaphragm pressure.
- For Valve Stem Position Transmitters: If the arrow on the cam points up toward the nozzle, output pressure increases with downward stem movement. If the arrow points down, output pressure decreases with downward stem movement.

If the arrow is pointing in the wrong direction, use the following procedure to remove, reverse, and re-install the cam.

When mounting a valve positioner or valve stem position transmitter, check to see if the correct cam (key 4) and cam position has been selected. To change the cam or cam position, unhook the extension spring (key 38), and remove the cam bolt and locking nut (keys 6 and 45). Remove the cam and spring retainer bracket (key 43).

To install the cam, screw the locking nut all the way onto the cam bolt. Attach the cam and spring retainer bracket to the shaft assembly with the cam bolt. Tighten the bolt to secure the cam. Then, tighten the locking nut against the spring retainer bracket. Hook the spring into the spring retainer bracket.

Details on cam characteristics can be found on page 24 in the cam information portion of the operating information section.

Pressure Connections

⚠️ WARNING
Valve positioners and valve stem position transmitters are capable of providing full supply pressure to connected equipment. To avoid personal injury or equipment damage caused by parts bursting from system overpressure, make sure the supply pressure never exceeds the maximum safe working pressure of any connected equipment.

Pressure connections are shown in figure 7. All pressure connections are 1/4 NPT internal. Use 3/8-inch tubing for all pressure connections. After making pressure connections, turn on the supply pressure and check all connections for leaks.

Supply Connection

⚠️ WARNING
Personal injury or property damage may occur from an uncontrolled process if the supply medium is not clean, dry, oil-free air, and noncorrosive gas. While use and regular maintenance of a filter that removes particles larger than 40 micrometers in diameter will suffice in most applications, check with an Emerson Process Management field office and industry instrument air quality standards for use with corrosive air or if you are unsure about the proper amount or method of air filtration or filter maintenance.

3582i does not meet third party approvals for use with natural gas as the supply medium. Use of natural gas as the supply medium can result in personal injury or property damage from fire or explosion.
CAUTION

Use a clean, dry, oil-free air supply with instruments containing EPDM components. EPDM is subject to degradation when exposed to petroleum-based lubricants.

Supply pressure must be clean, dry, oil-free air or noncorrosive gas. Use a 67CFR filter regulator with standard 5 micrometer filter, or equivalent, to filter and regulate supply air. Except for the 3582NS, the filter regulator can be
mounted on the positioner. For the 3582NS the regulator can be mounted on the mounting plate with the positioner but not on the positioner. The supply pressure should be high enough to permit setting the regulator 0.3 bar (5 psi) above the upper limit of the appropriate pressure range, for example: 1.4 bar (20 psig) for a 0.2 to 1.0 bar (3 to 15 psig) range. However, do not exceed the maximum allowable supply pressure of 3.4 bar (50 psig) nor the pressure rating of any connected equipment.

Connect the nearest suitable supply source to the 1/4 NPT IN connection on the filter regulator (if furnished) or to the 1/4 NPT SUPPLY connection on the positioner block assembly.

**Output Connection**

A factory mounted valve positioner has the valve positioner output piped to the supply connection on the actuator. If mounting the valve positioner in the field, connect 3/8-inch tubing between the 1/4 NPT valve positioner connection marked OUTPUT and the actuator supply pressure connection. Connect the valve stem position transmitter connection marked OUTPUT to an instrument that indicates valve stem position.

**Instrument Connection**

For a 3582 pneumatic valve positioner connect 3/8-inch tubing from the control device to the 1/4 NPT INSTRUMENT connection. If the control device is mounted on the control valve assembly by the factory, this connection is made.

The 3582i electro-pneumatic valve positioner requires a 4-20 milliampere DC current input signal from the control device. A 1/2 NPT conduit connection is provided for properly wiring electrical installations. For more information, see the electrical connections section.

**Diagnostic Connections**

To support diagnostic testing of valve/actuator/positioner/accessory packages, special connectors and hardware are available. The hardware used includes 1/8 NPT connector bodies and body protectors. If the diagnostic connectors are ordered for a positioner with gauges, 1/8-inch stems are also included.

Install the connectors on the 3582 block assembly or 582i housing as shown in figure 8. Before installing the connectors on the positioner, apply sealant to the threads. Sealant is provided with the diagnostic connections and hardware.

---

**Figure 8. Diagnostic Connections**

![Diagram of 3582 and 3582i Valves with Connectors and Body Protectors]
Vent

**WARNING**

Personal injury or property damage could result from fire or explosion of accumulated gas if a flammable gas is used as the supply pressure medium and the positioner/actuator is in an enclosed area. The positioner/actuator assembly does not form a gas-tight seal, and when the assembly is enclosed, a remote vent line, adequate ventilation, and necessary safety measures should be used. For leakage rates, see the Maximum Steady-State Air Consumption specification. A remote vent pipe alone cannot be relied upon to remove all hazardous gas. Vent line piping should comply with local and regional codes and should be as short as possible with adequate inside diameter and few bends to reduce case pressure buildup.

**WARNING**

3582i does not meet third party approvals for use with natural gas as the supply medium. Use of natural gas as the supply medium can result in personal injury or property damage from fire or explosion.

**CAUTION**

When installing a remote vent pipe, take care not to overtighten the pipe in the vent connection. Excessive torque will damage the threads in the connection.

The vent opening at the back of the case marked VENT should be left open to prevent pressure buildup inside the case and to provide a drain hole for any moisture that might collect inside the case. The perforated section of the nameplate normally covers this opening to prevent blockage from debris or insects. Also, ensure the exhaust holes in the relay (key 32 in figure 21) are kept open.

If a remote vent is required, the vent line must be as short as possible with a minimum number of bends and elbows. The vent connection is 3/8 NPT internal. Use 3/8-inch or larger tubing to provide a remote vent. The 582i has a 1/4 NPT internal vent connection. Use optional remote vent 83L relay for remote vent applications.

Electrical Connections for 3582i Valve Positioner

**WARNING**

For explosion-proof applications, disconnect power before removing the converter housing cap.

For Class I, Division 1 explosion-proof applications, install rigid metal conduit and a conduit seal no more than 457 mm (18 inches) from the converter. Personal injury or property damage might result from explosion if the seal is not installed.

For intrinsically safe installations, refer to the loop schematics shown in figures 28 and 30, factory drawings, or to instructions provided by the barrier manufacturer for proper wiring and installation.

Select wiring and/or cable glands that are rated for the environment of use (such as hazardous area, ingress protection and temperature). Failure to use properly rated wiring and/or cable glands can result in personal injury or property damage from fire or explosion.

Wiring connections must be in accordance with local, regional, and national codes for any given hazardous area approval. Failure to follow the local, regional, and national codes could result in personal injury or property damage from fire or explosion.
Use the 1/2-14 NPT conduit connection on the 582i converter housing for installation of field wiring. For Class I, Division I explosion-proof applications, install rigid metal conduit and a seal no more than 457 mm (18 inches) from the converter. Also, install conduit according to local and national electrical codes which apply to the application.

Refer to figures 9, 10 and 11 when connecting field wiring from the control device to the converter. Connect the positive wire from the control device to the converter positive (+) terminal, and the negative wire from the control device to the converter negative (-) terminal. Do not overtighten the terminal screws. Maximum torque is 0.45 N•m (4 lbf-in.). Connect the converter grounding terminal to an earth ground.

Figure 9. Typical Field Wiring Diagram

![Figure 9. Typical Field Wiring Diagram](image)

NOTES:

FOR TROUBLESHOOTING OR MONITORING OPERATION, AN INDICATING DEVICE CAN BE A VOLTOMETER ACROSS A 250 OHM RESISTOR OR A CURRENT METER.

Figure 10. Input Equivalent Circuit for Fisher 582i Converter

![Figure 10. Input Equivalent Circuit for Fisher 582i Converter](image)

Figure 11. Wiring Connections for Fisher 582i Converter

![Figure 11. Wiring Connections for Fisher 582i Converter](image)
582i Converter Installation

Note
Contact your Emerson Process Management sales office for application information before upgrading an existing 3582 valve positioner by field installation of a 582i electro-pneumatic converter.

⚠️ WARNING
Avoid personal injury from sudden release of process pressure. Before mounting the 582i converter:
- Always wear protective clothing, gloves, and eyewear when performing any maintenance operations.
- Do not remove the actuator from the valve while the valve is still pressurized.
- Disconnect any operating lines providing air pressure or a control signal to the actuator. Be sure the actuator cannot suddenly open or close the valve.
- Use bypass valves or completely shut off the process to isolate the valve from process pressure. Relieve process pressure on both sides of the valve.
- Vent actuator loading pressure.
- Use lock-out procedures to be sure that the above measures stay in effect while you work on the equipment.
- Do not open when an explosive dust atmosphere is present.
- Check with your process or safety engineer for any additional measures that must be taken to protect against process media.

Note
Before planning to retrofit an installed 3582 positioner, refer to the positioner mounting plate illustrations shown in figure 5. Mounting plates with a three-hole mounting pattern (positioner to mounting plate) cannot support a 582i converter. Do not attempt to mount a 582i converter on an existing 3582 positioner which has a three-hole mounting pattern.

Isolate the control valve from the line pressure, and release pressure from both sides of the valve body. Use lock-out procedures to be sure that the above measures stay in effect while you work on the equipment.

If a 3582 pneumatic valve positioner has previously been installed using a mounting plate with a five-hole mounting pattern (positioner to mounting plate), either at the factory or in the field, it can be upgraded to a 3582i electro-pneumatic valve positioner by installation of a 582i converter. To install a 582i converter, refer to the following instructions.

Note
Inspect the existing valve positioner to determine the input signal range. If the input signal range is not 0.2 to 1.0 bar (3 to 15 psig), refer to the appropriate sections of this manual describing input signal ranges and how to change the range spring.

1. Inspect the positioner mounting plate. Be certain that five screws fasten the positioner to the mounting plate. Two additional screws fasten the plate to the actuator.
When the positioner is correctly attached to the mounting plate, proceed with the installation by taking the control valve/actuator/positioner package out of service.

2. Properly vent the actuator loading pressure and the supply pressure. Disconnect the pressure tubing connections to the valve positioner.

3. Remove the two screws (key 105 in figures 24 or 25) holding the bypass block (key 34A in figures 24 or 25) to the valve positioner case and remove the bypass block. Save the screws to reattach the 582i converter.

4. Remove and discard the existing gasket (key 104 in figures 24 or 25) between the bypass block and valve positioner case.

5. Unpack the 582i converter to be installed.

6. Position the new gasket on the 582i converter as shown in figure 26. Insert the existing screws (key 105 in figures 24 or 25) through the appropriate holes in the 582i converter housing and new gasket.

7. Mate the converter and new gasket to the side of the valve positioner case using the alignment pins on the converter housing.

8. Tighten the screws.

9. Reconnect the pressure connections according to the instructions given in the pressure connections section of this manual.

10. Make the electrical connections according to the instructions given in the electrical connections section of this manual.

11. Complete the standard calibration procedure described in the calibration section of this manual.

12. Return the control valve package to service.

Operating Information

Instructions for setting the zero and span are found in the calibration section.

Valve Positioner Cam Information

Note
The small arrow on the valve positioner cam must point in the direction of stem movement with increasing actuator diaphragm pressure. If the arrow is pointing in the wrong direction, remove, reverse, and re-install the cam. Refer to the Changing Cam Position section of this manual.

Refer to figure 21 for key number locations. Unhook the spring (key 38), and remove the cam bolt and locking nut (keys 6 and 45). Remove the cam (key 4) and spring retainer bracket (key 43). To install the cam, screw the locking nut all the way onto the cam bolt. Attach the cam and spring retainer bracket with the cam bolt. Tighten the bolt to secure the cam. Then, tighten the locking nut against the spring retainer bracket. Hook the spring into the spring retainer bracket.

When shipped from the factory, 3582 valve positioners and the 3582i valve positioner have a linear cam, Cam A, installed in the operating position. Two characterized cams, Cams B and C, are available. These characterized cams may be used to modify the valve flow characteristics.

Figure 12 shows resultant stem travel due to an incremental instrument pressure change for each cam. In figure 12, the curves are based on 60 degrees cam rotation for 100 percent stem travel. At 50 percent of the input signal span,
for example, the stem will travel 50 percent with cam A, 68 percent with cam B, and 32 percent with cam C. Figure 13 shows how the flow characteristics change when using the cams with a valve that has equal percentage characteristics. Figure 14 shows how the flow characteristics change when using the cams with a valve that has linear characteristics.

Figure 12. Cam Characteristic Curves

Figure 13. Flow Characteristics with Different Cams and Equal Percentage Valve Plug

Figure 14. Flow Characteristics with Different Cams and Linear Valve Plug
When cam A is the operating cam, there is a linear relationship between an incremental instrument pressure change and the resultant valve stem travel. The flow characteristic is that of the control valve. Installing either cam B or C as the operating cam changes the relationship between the incremental instrument pressure change and valve stem travel, thereby modifying the valve flow characteristic.

**Valve Stem Position Transmitter Cam Information**

**Note**

If the small arrow on the valve stem position transmitter cam points up toward the nozzle, output pressure increases with downward stem movement. If the arrow points down, output pressure decreases with downward stem movement. If the arrow is pointing in the wrong direction, remove, reverse, and re-install the cam. Refer to the Changing Cam Position section of this manual.

Refer to Figure 21 for key number locations. Unhook the spring (key 38), and remove the cam bolt and locking nut (keys 6 and 45). Remove the cam (key 4) and spring retainer bracket (key 43). To install the cam, screw the locking nut all the way onto the cam bolt. Attach the cam and spring retainer bracket with the cam bolt. Tighten the bolt to secure the cam.

Then, tighten the locking nut against the spring retainer bracket. Hook the spring into the spring retainer bracket.

The linear cam is the only cam available for the 3583 valve stem position transmitter. There is always a linear relationship between stem travel and the stem position transmitter output.

**Valve Positioner Bypass Operation**

3582 and 3582D valve positioners, and 3582NS positioners with bypass, are supplied with a bypass assembly. A handle on the bypass assembly permits selecting positioner or bypass operation. Refer to Figure 24 for key number locations.

**CAUTION**

Do not use bypass when the valve positioner is reverse-acting or is in split-range operation. In these cases, bypassing the valve positioner sends the input signal directly to the actuator. Such a change will affect the desired operation and possibly upset the system. Use bypass only when the input signal range is the same as the valve positioner output range required for normal actuator operation.

Labels on the bypass block (key 34A) and a pointer on the bypass handle (key 34D) indicate if the input signal from the instrument goes to the positioner or directly to the control valve actuator. Push the bypass handle toward the back of the positioner to move the pointer over the word POSITIONER. With the bypass handle in this position, the input signal goes to the valve positioner bellows and the output pressure of the valve positioner goes to the actuator. Pull the bypass handle forward to move the pointer over the word BYPASS. In this position, the input signal goes directly to the actuator.

**Note**

A difference between the input signal pressure and the valve positioner output pressure could cause a transient bump in the controlled system when the bypass handle is moved to BYPASS.
With a reverse-acting or split-range valve positioner, the bypass handle may be locked in the POSITIONER position so that bypass cannot be used. To lock the bypass handle in the POSITIONER position, first shut off the instrument and supply pressure to the valve positioner. Then, remove the hex head shoulder screw from the center of the handle. Remove the handle and rotate it 180 degrees and re-install it with the handle between the two lugs cast on the bypass block. Replace the shoulder screw.

Input Signal Ranges

Standard input signal ranges for valve positioners and valve stem position transmitters are shown in table 9. Changing from one standard range to another requires changing the range spring. To change the range spring, refer to the instructions for changing the range spring in the maintenance section of this manual. Split-range operation of 3582 valve positioners or the 3582i valve positioner normally does not require changing the spring. Refer to the section below for split-range information.

Table 9. Standard Instrument Input Signals and Range Springs

<table>
<thead>
<tr>
<th>INSTRUMENT INPUT SIGNAL RANGE</th>
<th>STANDARD SPAN</th>
<th>ALLOWABLE INPUT SIGNAL(1)</th>
<th>RANGE SPRING COLOR</th>
<th>RANGE SPRING PART NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.2-1.0 bar (3-15 psig)</td>
<td>0.8 bar (12 psig)</td>
<td>0.07 bar (1 psig)</td>
<td>1.4 bar (21 psig)</td>
<td>Silver</td>
</tr>
<tr>
<td>4-20 mA(2)</td>
<td>16 mA</td>
<td>2 mA</td>
<td>22 mA</td>
<td>Red</td>
</tr>
<tr>
<td>0.4-2.0 bar (6-30 psig)</td>
<td>1.6 bar (24 psig)</td>
<td>0.07 bar (1 psig)</td>
<td>2.4 bar (35 psig)</td>
<td>Red</td>
</tr>
</tbody>
</table>

1. Minimum and maximum allowable input signals ensure functional operation.
2. For 3582i only.

Valve Positioner Split-Range Operation

3582 valve positioners and the 3582i valve positioner are suitable for split-range operations. In split-range operation, the input signal, either pneumatic or DC current, from a single control device is split between two or more control valves. No additional parts are required to use an existing valve positioner for split-range operation.

Table 10 shows some typical split-ranges for the valve positioners.

<table>
<thead>
<tr>
<th>Split</th>
<th>0.2 to 1.0 Bar or 3 to 15 Psig Input Signal</th>
<th>0.4 to 2.0 Bar or 6 to 30 Psig Input Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.2 to 0.6</td>
<td>0.4 to 1.2</td>
</tr>
<tr>
<td></td>
<td>0.6 to 1.0</td>
<td>1.2 to 2.0</td>
</tr>
<tr>
<td></td>
<td>3 to 9</td>
<td>6 to 18</td>
</tr>
<tr>
<td></td>
<td>9 to 15</td>
<td>18 to 30</td>
</tr>
<tr>
<td></td>
<td>0.2 to 0.5</td>
<td>0.4 to 0.9</td>
</tr>
<tr>
<td></td>
<td>0.5 to 0.7</td>
<td>0.9 to 1.5</td>
</tr>
<tr>
<td></td>
<td>0.7 to 1.0</td>
<td>1.5 to 2.0</td>
</tr>
<tr>
<td></td>
<td>0.7 to 1.0</td>
<td>6 to 14</td>
</tr>
<tr>
<td></td>
<td>3 to 7</td>
<td>14 to 22</td>
</tr>
<tr>
<td></td>
<td>7 to 11</td>
<td>22 to 30</td>
</tr>
<tr>
<td></td>
<td>11 to 15</td>
<td></td>
</tr>
</tbody>
</table>

3582I POSITIONER

<table>
<thead>
<tr>
<th>Split</th>
<th>4-20 Milliampere Input Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4 to 12</td>
</tr>
<tr>
<td></td>
<td>12 to 20</td>
</tr>
<tr>
<td></td>
<td>4 to 9.3</td>
</tr>
<tr>
<td></td>
<td>9.3 to 14.7</td>
</tr>
<tr>
<td></td>
<td>14.7 to 20</td>
</tr>
</tbody>
</table>

To change to split-range operation, perform the beam alignment procedures then perform the calibration procedure using the desired split range inputs that result in full valve travel. For example, for a 3582 positioner with a 0.2 to 1.0 bar (3 to 15 psig) input signal range in a two-way split, a 0.6 bar (9 psig) input signal should completely stroke the valve for a 0.2 to 0.6 bar (3 to 9 psig) signal range.

Note

The flapper must approach the nozzle squarely at the midpoint value of the input signal range for proper operation.
On some applications where the input signal span is comparatively small (as found with split-range applications), the nozzle adjustment may not be enough to set the proper starting point. Also, some difficulty may be experienced in keeping a valve positioner from unloading when the input signal continues to increase above the split-range.

For example, for a 0.2 to 0.6 bar (3 to 9 psig) input signal range, the input signal could increase to 1.0 bar (15 psig). Continued bellows travel due to the increased input signal over the split-range would drive the flapper into the nozzle. The impact could possibly cause misalignment between the flapper and nozzle. Such a misalignment, in turn, could affect split-range calibration.

In these cases, adjust the follower assembly screw in addition to the nozzle adjustment to obtain satisfactory results.

**Note**
3582 valve positioners require a relatively small percentage of the instrument pressure span to obtain full valve travel. With the travel pin set to equal the valve travel, the input signal change required to fully stroke the valve can be reduced to 33 percent of normal input signal change. With the travel pin set to a value greater than the valve travel, the input signal change required to fully stroke the valve can be reduced to a minimum of 20 percent of normal input signal change.

### Changing Valve Positioner Action

Converting a 3582 valve positioner or 3582i valve positioner from direct acting (an increasing input signal, either pneumatic or electrical, increases output pressure) to reverse acting (increasing input signal decreases output pressure) or vice versa requires no additional parts. The position of the flapper assembly on the beam determines the action. As shown in figure 15, the beam is divided into quadrants. The direct-acting quadrant of the beam is labeled DIRECT and the reverse-acting quadrant is labeled REVERSE. To change the positioner action, simply move the flapper assembly to the opposite quadrant of the beam. Perform the calibration procedures in the valve positioner calibration section.

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**Figure 15. Partial View for Beam Leveling and Calibration**

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### Changing Valve Stem Position Transmitter Action

Refer to figure 21 for key number locations unless otherwise indicated.

The flapper of the 3583 valve stem position transmitter is always positioned in the reverse-acting quadrant as shown in figure 19. To reverse the signal, reverse the cam as follows:
1. Unhook the spring (key 38), and remove the cam bolt (key 6), cam (key 4), and spring retainer bracket (key 43).
2. Screw the locking nut (key 45) all the way onto the cam bolt.

**Note**
If the arrow stamped on the cam points toward the nozzle, output pressure increases with downward stem movement. If the arrow points down away from the nozzle, output pressure decreases with downward stem movement.

3. Reverse the cam (key 4) from its original position. Attach the cam and spring retainer bracket with the cam bolt. Tighten the cam bolt to secure the cam. Then tighten the locking nut against the spring retainer bracket.
4. Hook the spring into the spring retainer bracket.
5. After reversing the cam, perform the calibration procedures in the calibration of valve positioners and transmitters section.

**Calibration Of Valve Positioner Or Valve Stem Position Transmitter**

The following beam alignment and calibration procedures are applicable for both 3582 and 3582i valve positioners and 3583 valve stem position transmitters.

**WARNING**
During calibration the valve may move. To avoid personal injury or property damage caused by the release of pressure or process fluid, provide some temporary means of control for the process.

**Beam Alignment**

**Note**
The beam is leveled at the factory prior to shipment. Once the beam is leveled, no additional leveling should be required unless the beam pivot pin or the bellows assembly pivot pin are changed, the bellows assembly or range spring are replaced, or the valve positioner is changed to split range operation.

The purpose of beam alignment is to ensure the correct mechanical position of parts so the valve positioner can be calibrated. Provide the appropriate supply pressure. Also, provide an input signal to the positioner which can be manually set at the midpoint of the desired input signal range.

Refer to figure 15 for parts locations. Refer to figure 21 for key number locations unless otherwise indicated. Position the flapper assembly by hand to different settings on the beam assembly or by using a screwdriver in the slot of the flapper setting adjustment.
To level the beam, proceed as follows:

**Note**
In the following steps, if the required rotary shaft arm position cannot be attained when adjusting a pivot point, adjust one of the other pivot points slightly. Then, repeat the original pivot adjustment. Continue this process until the required arm position can be attained.

1. Stroke the actuator to its mid-travel position with a handwheel or a manual loader. Refer to figure 4 and 6. Lift the rotary shaft arm (key 2) so that the 0-degree index marks on the rotary shaft arm align with the case index marks as shown in figure 6. Then, position the travel pin (key 60) so that it is perpendicular to the arm and aligns with the appropriate total actuator travel index mark on the rotary shaft arm. Tighten the locking nut (key 62).

**Note**
Valve stem travels less than 29 mm (1.125 inches) require that the travel pin be set at the 1-1/8 inches travel index mark on the rotary shaft arm.

2. Loosen the nozzle locknut and turn the nozzle clockwise to its lowest position. Then screw the nozzle out (counterclockwise) approximately 4 turns and tighten the locknut.

**Note**
For proper operation, the flapper must approach the nozzle squarely. Inspect the nozzle/flapper alignment. Be sure the flapper is not loose, bent, or twisted.

3. Remove any loading pressure and/or disengage any handwheel used to position the actuator. Connect the necessary tubing from the valve positioner output to the actuator pressure connection.

4. Connect the input to the valve positioner and set the input signal value at midrange. For example, for a 3582 valve positioner with a 0.2 to 1.0 bar (3 to 15 psig) input signal range, set the input signal at 0.6 bar (9 psig). Then apply supply pressure to the valve positioner.

5. Move the flapper assembly to zero on the beam scale. The 0-degree index marks on the rotary shaft arm should align with the case index marks as shown in figure 16. If not, loosen the follower assembly screw locknut and adjust the follower assembly screw until the 0-degree index marks on the rotary shaft arm align with the case index marks. Tighten the locknut.

6. Move the flapper assembly to position 10 on the direct-acting side of the beam scale. The 0-degree index marks on the rotary shaft arm should align with the case index marks as shown in figure 16. If not, loosen the bellows assembly locknut and adjust the bellows pivot pin until the 0-degree index marks on the rotary shaft arm align with the case index marks. Tighten the locknut.

7. Move the flapper assembly to the left to position 10 on the reverse-acting side of the beam. The 0-degree index marks on the rotary shaft arm should align with the case index marks as shown in figure 16. If not, loosen the beam pivot pin locknut and adjust the beam pivot pin until the 0-degree index marks on the rotary shaft arm align with the case index marks. Tighten the locknut.

8. Repeat steps 5, 6, and 7 to optimize alignment. Recheck to make sure the flapper approaches the nozzle squarely. If it does not, adjust the nozzle and re-level the beam. After alignment, the valve positioner is ready for calibration.
Calibration

**WARNING**

During calibration the valve may move. To avoid personal injury or property damage caused by the release of pressure or process fluid, provide some temporary means of control for the process.

1. Shut off the supply pressure to the valve positioner. Connect or reconnect the necessary tubing from the valve positioner output to the actuator supply connection. Connect the input to the valve positioner and set the input signal value at midrange.

2. Move the flapper assembly to approximately position 6 in the proper operating quadrant of the beam (direct or reverse acting), and apply supply pressure to the valve positioner. The 0 degree index marks on the rotary shaft arm should align with the case index marks as shown in figure 16 and the actuator should be at its midtravel position. If not, first check for loose linkage or improper cam installation. A minor nozzle height adjustment might be necessary to make the desired input signal value correspond to the starting point of travel.

3. Apply an input signal equal to the low value of the input signal range. For example, for a 3582 valve positioner with a 0.2 to 1.0 bar (3 to 15 psig) input signal range, set the input signal at 0.2 bar (3 psig). Loosen the nozzle locknut and adjust the nozzle until the actuator moves to the proper end of its travel. Changing the nozzle position is intended only as a means of zero trim adjustment. Whenever nozzle position is changed, the zero reference point is changed.

4. Apply an input signal equal to the high value of the input signal range and observe the actuator stem travel. If the stem travel is short of its expected range, increase the travel by moving the flapper assembly to a higher number on the beam. If the desired stem travel occurs before the input signal reaches the high value of the input signal range, decrease the travel by moving the flapper assembly toward a lower number on the beam.

5. Repeat steps 3 and 4 until the correct travel is achieved. Each time the flapper position is changed in step 4, repeat step 3 to provide proper zero.

Moving the flapper assembly toward zero on the beam scale decreases stem travel. Table 11 lists the minimum stem travel available for different travel pin settings. For example, with a travel pin setting of 2 the minimum stem travel possible, for the full input signal range, would be 11 mm (0.4375 inch).
Note
The positioner will fully vent or pressurize the actuator to supply pressure at the ends of actuator travel when the positioner is calibrated correctly. Failure to properly calibrate the positioner may result in reduced seat loading.

<table>
<thead>
<tr>
<th>TRAVEL PIN POSITION ALONG ROTARY SHAFT ARM</th>
<th>MINIMUM TRAVEL AVAILABLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-1/8</td>
<td>6 mm</td>
</tr>
<tr>
<td>1-1/2</td>
<td>8 mm</td>
</tr>
<tr>
<td>2</td>
<td>11 mm</td>
</tr>
<tr>
<td>2-1/2</td>
<td>13 mm</td>
</tr>
<tr>
<td>3</td>
<td>16 mm</td>
</tr>
<tr>
<td>4</td>
<td>22 mm</td>
</tr>
</tbody>
</table>

Principle of Operation

3582 Valve Positioners
The 3582 (3582, 3582NS and 3582A, C, D, and G pneumatic valve positioners) accepts a pneumatic input signal from a control device. Figure 17 is an operational schematic for a direct-acting pneumatic valve positioner.

As shown in figure 17, in a diaphragm-actuated, sliding stem control valve package with a 3582 valve positioner, supply pressure is connected to the 83L relay. A fixed restriction in the relay limits flow to the nozzle so that when the flapper is not restricting the nozzle, air can bleed out faster than it is being supplied.

The input signal from the control device is connected to the bellows. When the input signal increases, the bellows expands and moves the beam. The beam pivots about the input axis moving the flapper closer to the nozzle. The nozzle pressure increases and, through relay action, increases the output pressure to the actuator. The increased output pressure to the actuator causes the actuator stem to move downward. Stem movement is fed back to the beam by means of a cam. As the cam rotates, the beam pivots about the feedback axis to move the flapper slightly away from the nozzle. The nozzle pressure decreases and reduces the output pressure to the actuator. Stem movement continues, backing the flapper away from the nozzle, until equilibrium is reached.

When the input signal decreases, the bellows contracts (aided by an internal range spring) and the beam pivots about the input axis to move the flapper away from the nozzle. Nozzle pressure decreases and the relay permits the release of diaphragm casing pressure to atmosphere. The actuator stem moves upward. Through the cam, stem movement is fed back to the beam to reposition the flapper closer to the nozzle. When equilibrium conditions are obtained, stem movement stops and the flapper is positioned to prevent any further decrease in diaphragm case pressure.

The principle of operation for reverse acting units is similar except that as the input signal increases, the diaphragm casing pressure is decreased. Conversely, a decreasing input signal causes an increase in the pressure to the diaphragm casing.
3582i Valve Positioner

As shown in figure 18, the 3582i electro-pneumatic valve positioner has a 582i electro-pneumatic converter attached to the valve positioner. The 582i contains an I/P module which provides a pneumatic output proportional to a DC current input signal. The DC current input operates coils in a force balanced beam system which in turn, control bleed air through an integral nozzle/flapper arrangement. The nozzle pressure provides the pneumatic input signal pressure used by the pneumatic valve positioner.
3583 Valve Stem Position Transmitters

3583 (3583, 3583C) pneumatic valve stem position transmitters are mechanically linked to the valve stem in a diaphragm-actuated, sliding-stem control valve package. A change in the position of the valve stem changes the output pressure produced by the position transmitter. This signal is then piped to a reporting or recording device to indicate valve stem position.

The action of a valve stem position transmitter can be changed by reversing the internal cam. The valve stem position transmitter cam is supplied with an arrow stamped on one side. The cam can be positioned to obtain either increasing or decreasing output pressure with downward stem motion. If the cam arrow points toward the nozzle, the output pressure increases; if the cam points away, the output pressure decreases with downward stem motion.

Figure 19 depicts a diaphragm actuator which produces downward stem motion for increasing actuator pressure. For a stem position transmitter, the flapper assembly is always positioned in the reverse-acting quadrant of the beam. Supply pressure is connected to the 83L relay. A fixed restriction in the relay limits flow to the nozzle so that when the flapper is not restricting the nozzle, air can bleed out faster than it is being supplied.

As the pressure to the diaphragm actuator increases, the valve stem moves downward, causing the internal cam to rotate. Cam rotation causes the beam to pivot about the input axis moving the flapper closer to the nozzle. The nozzle pressure increases which, through relay action, increases the output pressure.

The output pressure is also connected to the bellows. As the output pressure increases, the bellows expands, causing the beam to pivot about the feedback axis moving the flapper slightly away from the nozzle until equilibrium is reached. The position transmitter output pressure is now proportional to the valve stem position.

As the pressure to the diaphragm actuator decreases, the valve stem moves upward, causing the internal cam to rotate. Cam rotation causes the beam to pivot about the input axis moving the flapper away from the nozzle. The nozzle pressure decreases which, through relay action, decreases the output pressure. The bellows contracts, causing...
the beam to pivot about the feedback axis and moving the flapper closer to the nozzle until equilibrium is reached. The position transmitter output pressure is again proportional to the valve stem position.

Maintenance

Due to normal wear or damage from external sources (such as debris in the supply medium), periodic maintenance or repair of the valve positioner or valve stem position transmitter may be necessary. Maintenance of these units consists of troubleshooting, removal for inspection, and replacement of component parts.

⚠️ WARNING

Avoid personal injury from sudden release of process pressure. Before performing any maintenance operations:

- Always wear protective clothing, gloves, and eyewear when performing any maintenance operations.
- Do not remove the actuator from the valve while the valve is still pressurized.
- Disconnect any operating lines providing air pressure, or a control signal to the actuator. Be sure the actuator cannot suddenly open or close the valve.
- When disconnecting any of the pneumatic connections, natural gas, if used as the supply medium, will seep from the unit and any connected equipment into the surrounding atmosphere. Personal injury or property damage may result from fire or explosion if appropriate preventive measures are not taken. Preventive measures may include, but are not limited to, one or more of the following: ensuring adequate ventilation and the removal of any ignition sources.
- Use bypass valves or completely shut off the process to isolate the valve from process pressure. Relieve process pressure on both sides of the valve.
- Use lock-out procedures to be sure that the above measures stay in effect while you work on the equipment.
- Check with your process or safety engineer for any additional measures that must be taken to protect against process media.

⚠️ WARNING

3582i does not meet third party approvals for use with natural gas as the supply medium. Use of natural gas as the supply medium can result in personal injury or property damage from fire or explosion.

⚠️ WARNING

For explosion proof applications, disconnect power before removing the converter housing cap in an explosive atmosphere.

⚠️ WARNING

When replacing components, use only components specified by Emerson Process Management. Substitution with other components may result in the positioner or transmitter no longer meeting safety certification requirements and personal injury or property damage.

Always use proper component replacement techniques. Improper techniques and poor quality repairs can impair the safety features of the device.
In case of operational difficulties, the valve positioner or valve stem position transmitter should first be checked to see that adjustments have been properly made. All pressure lines and connections should be checked for leaks.

The pneumatic relay and gaskets should also be inspected and replaced if necessary.

Instructions are given below for:

- changing the range spring;
- replacing gaskets, nozzle O-rings, and relay;
- adjusting the flapper pivot;
- replacing the 582i converter primary O-ring and filter;
- replacing the 582i converter cover O-ring;
- removing the 582i converter; and
- reassembling the 582i converter.

### Changing the Range Spring

Unless otherwise noted, key number locations are shown in figure 21.

The range spring is inside the bellows assembly. Standard range spring data is given in table 9. When an input signal range is split to operate two or more control valves, normally changing the range spring is not necessary. The input signal range for the range spring is stamped on the nameplate.

Perform the following procedure to change the range spring in a valve positioner or valve stem position transmitter.

1. Unhook the extension springs (keys 27, 77) from the beam (key 29).
2. Loosen and remove the two screws (key 13), and lock washers (key 12) that hold the bellows assembly (key 7) in place.
3. Lift out the beam and bellows assembly. Be careful not to lose the small O-ring (key 11).
4. Loosen the machine screw (key 10), and remove the range spring (key 8).
5. Install a new range spring, making sure the small end of the spring is against the spring seat (key 9). Replace the spring seat and tighten the screw.
6. If the O-ring (key 11) is worn or damaged, replace it with a new one after applying lubricant (key 94). Make sure the O-ring is in place, then install the bellows assembly, securing it with two mounting screws and lock washers.
7. Install the beam over the pivots and hook the springs to the beam.
8. Make any minor adjustments that may be necessary to re-level the beam as outlined in the beam alignment procedures of the valve positioners or the valve stem position transmitters calibration section. After leveling the beam, calibrate the unit according to the appropriate calibration instructions.

### Replacing Gaskets

Unless otherwise noted, key numbers used in this procedure are shown in figures 24 and 25.

A gasket (key 34C) is located behind the bypass handle (key 34D) of 3582 valve positioners or the manifold (key 34D) of 3583 valve stem position transmitters.
1. Remove the screw (key 34G), and lift out the bypass handle or manifold.
2. Remove the gasket.
3. Apply lubricant (key 94) to both sides of the replacement gasket when used with the bypass assembly of 3582 valve positioners. Do not apply lubricant to the gasket when the bypass assembly is not used.
4. Set the new gasket in place on the four locating pins and replace the bypass handle or manifold.

   The case gasket (key 104) is located between the case (key 1 in figure 21) and the bypass block (key 34A) in a 3582 valve positioner or a 3583 valve stem position transmitter or the housing of the 582i converter (key 1 in figure 26).
5. Remove the two mounting screws (key 105 in figures 24 and 25; key 11 in figure 26) that hold the bypass block or converter housing to the case and remove the unit to expose the case gasket.
6. Install a new gasket and replace the bypass block or converter housing.

### Replacing the Nozzle O-Ring

Unless otherwise noted, key numbers are shown in figures 20 and 22.

1. Remove the two screws (key 19C) that hold the flapper and follower assembly (keys 19B and 19G) to the adjustment arm (key 19A).

    **CAUTION**

   For proper operation, be careful not to bend or twist the flapper or nick the nozzle orifice during reassembly.

2. Carefully remove the flapper and follower assembly for access to the nozzle (key 18 in figure 21).
3. Loosen the locking nut (key 71), and unscrew the nozzle (key 18).
4. Remove the locking sleeve (key 72) from the nozzle adaptor (key 3). The nozzle adaptor is bonded to the positioner case with adhesive (key 96) and should not be removed.
5. Inspect the O-ring (key 73) on the nozzle adapter and replace the O-ring, if necessary. If replacing the O-ring, apply lubricant (key 94) to the O-ring before installing it on the nozzle adapter.
6. Reinstall the nozzle onto the nozzle adapter, leaving the locking nut loose.
7. Replace the flapper and follower assembly. Make sure the letter “T” on the flapper is visible from the front of the positioner or transmitter.
8. Perform the beam alignment and calibration procedures in the Calibration of Valve Positioner or Valve Stem Position Transmitter section.

### Replacing the Relay

**Note**

The relay is not field repairable. If the relay is defective, replace the relay.

Use the following procedure to replace the relay assembly. Refer to figure 21 for key number locations, unless otherwise noted.
1. For valve positioners using a bypass, direct action, and a full-range input signal, place the positioner in bypass operation by moving the bypass handle to BYPASS. Then, shut off the supply pressure. For all other valve positioners and valve stem position transmitters, isolate the control valve from the system and shut off all pressure lines.

**Note**
A difference between input and valve positioner output pressure could cause a transient bump in the controlled system when the bypass handle is moved to BYPASS.

2. Remove the 83L relay (key 32) from the back of the case by loosening the two mounting screws (key 10, figure 23).
3. Reinstall the new relay assembly on the case, making sure the O-rings (keys 13 and 15, figure 23) are in place. Secure with the two mounting screws (key 10, figure 23).
4. Resume operation by moving the bypass handle to the POSITIONER position or by connecting the valve positioner or valve stem position transmitter and control valve to the system.

### Adjusting the Flapper Pivot

Key numbers used in this procedure are shown in figure 20.

1. Loosen the two screws (key 19C).
2. Tighten the pivot pin (key 19L) by compressing the upturned ears of the arm support (key 19K). Tighten the screws (key 19C) and make sure the flapper (key 19B) does not rub on the supports.
3. The flapper should be snug, but not constricting to pivot action.

### Replacing the 582i Converter Primary O-Ring and Filter

Key numbers used in this procedure are shown in figure 26.

1. Locate and remove the nozzle restriction adaptor assembly (key 4).
2. Inspect and replace, if necessary, the O-rings (keys 5 and 6). Apply lubricant (key 15) to the O-ring before replacing.
3. Inspect and replace the filter cartridge (key 23).

### Replacing the 582i Converter Housing Cap O-Ring

Key numbers used in this procedure are shown in figure 26.

1. Unscrew and remove the converter housing cap (key 2). Inspect and replace the O-ring (key 8), if necessary. Apply lubricant (key 15) to the O-ring before replacing.

### Removing the 582i Converter

During the following converter removal procedures, refer to figure 26 for key number locations.

**CAUTION**

The I/P module should never be disassembled because the magnetism in the coils will decrease permanently. If troubleshooting or alignment attempts indicate a faulty I/P module, replace the module or return the converter to your Emerson Process Management sales office for repair.
Note
To check the operation of the I/P module, remove the pipe plug (key 12), and connect a pressure gauge. Provide a 1.4 bar (20 psig) supply pressure to the converter. With a 4 mA signal the pressure output should read 0.16 to 0.24 bar (2.3 to 3.5 psig). With a 20 mA input signal the pressure output should read 0.96 to 1.07 bar (14.0 to 15.5 psig).

1. Turn off the input signal to the converter. Release all supply pressure from the valve positioner.
2. Remove the housing cap (key 2).
3. Note the location of the wires, disconnect the field wiring from the terminal block. Disconnect the grounding wire from the external ground screw (key 10).
4. To remove the I/P module, remove the two screws (key 9), and pull the module out of the housing. Inspect the O-ring (key 6) and replace it, if necessary. Apply lubricant (key 15) to the O-ring before replacing.
   a. To remove the entire 582i converter from the 3582i valve positioner, continue with steps 5 through 7.
   b. To replace the I/P module only, obtain a replacement I/P module listed in the parts list and refer to the procedures for reassembling the 582i converter.
5. Disconnect the supply tubing, output tubing, and electrical conduit from the converter.
6. If necessary, remove the 67CFR regulator by removing the two screws (key 13). Then, remove the regulator from the converter assembly. Inspect the O-ring (key 3) and replace it if necessary. Apply lubricant (key 15) to the O-ring before replacing.
7. Remove the two screws (key 11) holding the 582i converter to the valve positioner case. Remove the converter from the valve positioner case (key 1 in figure 21). Inspect the gasket (key 20) and replace it if necessary.

Reassembling the 582i Converter
During the following converter reassembly procedures, refer to figure 26 for key number locations.

1. If the 582i converter was removed from the valve positioner, install a new gasket (key 20) between the converter housing and the valve positioner case. Attach the converter housing to the valve positioner case with the screws (key 11) and tighten the screws.
2. If the I/P module was removed from the 582i converter, reinstall the I/P module in the converter housing. Secure the I/P module with the two screws (key 9).
3. If other valve positioner components are removed, refer to the appropriate reassembly procedures and assemble the valve positioner completely.
4. Reconnect the supply tubing, output tubing, and conduit to the valve positioner.
5. Reconnect the wiring to the terminal block. Do not overtighten the terminal screws. Maximum torque is 0.45 N•m (4 lbf•in.). Reconnect the grounding wire to the housing ground screw (key 10) and replace the cap (key 2).

Note
To check the operation of the I/P module, remove the pipe plug (key 12), and connect a pressure gauge. Provide a 1.4 bar (20 psig) supply pressure to the converter. With a 4 milliampere input signal the pressure output should read 0.16 to 0.24 bar (2.3 to 3.5 psig). With a 20 milliampere input signal the pressure output should read 0.96 to 1.07 bar (14.0 to 15.5 psig).
6. Plug the output connection and apply 2.4 bar (35 psig) to the supply pressure connection.

**CAUTION**

Do not apply a signal greater than 35 mA to the I/P module. Higher signal values may damage the converter module.

7. Apply a 20 milliampere DC current input signal to the converter.
8. Check for leaks using a soap solution. Check any components which were disassembled or disconnected.

**Parts Ordering**

A serial number is assigned to each valve positioner or valve stem position transmitter and is stamped on the nameplate. Always refer to this number when corresponding with your Emerson Process Management sales office regarding spare parts or technical information. When ordering parts, also give the eleven-digit part number shown in the following parts list.

**WARNING**

Use only genuine Fisher replacement parts. Components that are not supplied by Emerson Process Management should not, under any circumstances, be used in any Fisher instrument. Use of components not supplied by Emerson Process Management may void your warranty, might adversely affect the performance of the instrument, and could cause personal injury or property damage.

**Parts Kits**

<table>
<thead>
<tr>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Repair kit for positioner/transmitter (not for 3582NS)</td>
<td>R3580X00022</td>
</tr>
<tr>
<td>Kit contains keys 11, 16, 17, 33B, 34C, 73, and 104.</td>
<td></td>
</tr>
<tr>
<td>This kit also contains keys 18C, 18E, and 18F for 3580 and 3581 positioners</td>
<td>R3580X00032</td>
</tr>
<tr>
<td>For standard temperature applications</td>
<td></td>
</tr>
<tr>
<td>For high temperature applications</td>
<td></td>
</tr>
<tr>
<td>Repair kit w/nozzle and flapper for the 3582 Positioner</td>
<td>R3582X00012</td>
</tr>
<tr>
<td>Kit contains keys 11, 16, 17, 18, 19B, 19E, 33B, 34C, 73, and 104.</td>
<td></td>
</tr>
<tr>
<td>For standard temperature applications, not for 3582NS</td>
<td>R3582X00022</td>
</tr>
<tr>
<td>For high temperature applications, not for 3582NS</td>
<td>R3582X00032</td>
</tr>
<tr>
<td>For 3582NS, contains EPDM parts</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Repair kit for 582i electro-pneumatic converter</td>
<td>R582X00012</td>
</tr>
<tr>
<td>Kit contains keys 3, 5, 6, 8, 20, and 23</td>
<td></td>
</tr>
<tr>
<td>Replacement kit for 83L Relay</td>
<td>R3580XRS012</td>
</tr>
<tr>
<td>Kit contains relay, gaskets and mounting screws (key 32 in figure 21, keys 10, 13, and 15 in figure 23)</td>
<td></td>
</tr>
<tr>
<td>For 3582 except 3582NS, std. const.</td>
<td>R3580XRR012</td>
</tr>
<tr>
<td>For 3582 except 2825NS, Remote Vent, std. temp.</td>
<td>R3580XRH012</td>
</tr>
<tr>
<td>For 3582 except 3582NS, hi-temp. const.</td>
<td>R3580XR022</td>
</tr>
<tr>
<td>For 3582 except 3582NS, Remote Vent, hi-temp.</td>
<td></td>
</tr>
<tr>
<td>For 3582NS</td>
<td>R3580XNS012</td>
</tr>
<tr>
<td>For 3583, std. const.</td>
<td>R3580XR022</td>
</tr>
<tr>
<td>For 3583, hi-temp. const.</td>
<td>R3580XRH032</td>
</tr>
</tbody>
</table>
Parts List

Positioner/Transmitter Common Parts (figure 21)

Note
Parts in the following list are common to both 3582 valve positioners and 3583 position transmitters, unless identified by specific type number.

Note
Part numbers are shown for recommended spares only. For part numbers not shown, contact your Emerson Process Management sales office.

Key Description Part Number

1 Case Assembly, Aluminum and PEEK

2 Shaft Assembly, SST/steel
   For all except 3582NS and high vibration
   For travel up to 54 mm (2.125 inch) 15A9609X012
   For travel up to 102 mm (4 inch) 15A9609X022
   For 3582NS and high vibration
   For travel up to 54 mm (2.125 inch) 15A9609X102
   For travel up to 102 mm (4 inch) 15A9609X112

3 Nozzle Adaptor, SST

4 Cam, SST
   Cam A (For all types except 3582NS)
   Cam B
   (For all except 3582NS, 3583, 3583C)
   Cam C
   (For all except 3582NS, 3583, 3583C)

5 Cam Bolt, 416 SST

6 Bellows Assembly
   Standard brass 13B8783X012
   For sour gas 13B8783X022

8 Range Spring, pl steel (see table 9)
   0.2 to 1.0 bar (3 to 15 psi)
   0.4 to 2.0 bar (6 to 30 psi)

9 Spring Seat, aluminum

10 Machine Screw, pl steel

11 * O-Ring
   Std. const., Nitrile
   All except 3582NS
   Hi-temp. const., Fluorocarbon
   3582A, 3582C & 3583C
   3582NS, EPDM Duro 80A
   1F463606992
   1N571406382
   17B4784X012

12 Lockwasher, pl steel (2 req'd)

13 Machine Screw, pl steel (2 req'd)

18 Nozzle, SST
   3582
   3583

19 Flapper Sub-Assembly

Figure 20. Flapper Sub-Assembly (Key 19)

*Recommended spare parts
NOTE:

APPLY A GOOD-QUALITY THREAD LOCKING COMPOUND TO THE THREAD OF THE NOZZLE ADAPTOR (KEY 3).
**Figure 22. Nozzle Sub-Assembly**

Key | Description | Part Number
---|---|---
21 | Flapper Assembly Retainer, SST | 
23 | Self Tapping Screw, pl steel (2 req’d) | 
25 | Nameplate, aluminum | 
26 | Self Tapping Screw, steel (2 req’d) | 
27 | Extension Spring, SST | 
28 | Machine Screw, pl steel (3 req’d) | 
29 | Beam Sub-Assembly | 
30 | Bellows Pivot Pin, SST | 
32 | 83L Relay (figure 23) | See Parts Kits, Replacement Kit for 83L Relay
33 | Cover Assembly | 
35 | Pipe Plug, pl steel | Req’d when gauges or test connections are not used: 3 req’d for 3582 positioners Plated carbon steel 316 SST
36* | Output Gauge, Dual Scale | 
38 | Extension Spring, SST | 
39 | Shipping Stop (not shown) | 
42 | Hex Nut, pl steel (2 req’d) | 
43 | Spring Retainer Bracket, SST | 
44 | Gear Mounting Plate, aluminum | 
45 | Locking Nut, aluminum | 

**Note**

Bypass block assembly (key 34) and parts are listed later in this parts list. Non-bypass block assembly (also key 34) and parts are listed following the bypass block assembly and parts. Parts 35, 36 and 37 are shown in figures 24 and 25.

**Figure 23. 83L Relay**

**UNITS STAMPED WITH AN H INDICATE HIGH TEMPERATURE CONSTRUCTION**

Key | Description | Part Number
---|---|---
36* | Output Gauge, Triple Scale | 
37* | Supply Gauge, Dual Scale | 
37* | Supply Gauge, Triple Scale | 
38 | Extension Spring, SST | 
39 | Shipping Stop (not shown) | 
42 | Hex Nut, pl steel (2 req’d) | 
43 | Spring Retainer Bracket, SST | 
44 | Gear Mounting Plate, aluminum | 
45 | Locking Nut, aluminum | 

**Note**

Parts 46 and 47 are shown in figures 24 and 25.

**Key** | **Description** | **Part Number**
---|---|---
36* | Output Gauge, Triple Scale | 
37* | Supply Gauge, Dual Scale | 
37* | Supply Gauge, Triple Scale | 
46* | Instrument Gauge, Dual Scale | 
46* | Instrument Gauge, Triple Scale | 

---

*Recommended spare parts
### Key Description Part Number

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
</table>
| 47  | Test Connection  
3582C, 3582D (3 req’d)  
3583C (2 req’d)  
3582NS (3 req’d) | | |
| 71  | Locking Nut, aluminum | | |
| 72  | Locking Sleeve, aluminum | | |
| 73* | O-Ring (2 req’d)  
Std. const., Nitrile  
All except 3582NS | 10A0871X012 |
|     | Hi-temp. const., Fluorocarbon  
3582A, 3582C & 3583C  
3582NS, EPDM | 14A0592X012  
17B4783X012 |
| 75  | Machine Screw, pl steel | | |
| 76  | Beam Pivot Pin, SST | | |
| 77  | Extension Spring, SST | | |
| 78  | Speed Nut, SST | | |
| 93  | Anti-Seize sealant (not furnished with positioner) | | |
| 94  | Lubricant, silicone sealant (not furnished with positioner) | | |
| 95  | Lubricant,  
All except 3582NS,  
Lithium grease (not furnished with positioner)  
3582NS,  
Molykote® 33 grease (not furnished with positioner) | | |
| 96  | Adhesive, Loctite® Retaining Compound  
(not furnished with positioner) | | |
| 103* | O-Ring, nitrile, (not shown) used with integrally mounted 67CFR filter regulator | 1E591406992 |
| 104* | Case Gasket,  
Std. const.  
Hi-temp. const.  
3582NS, EPDM | 1U907804132  
1U9078X0012  
17B4782X012 |
| 105 | Machine Screw, SST (2 req’d) | | |
| 108 | Shipping tag (not shown) | | |

### Note

Parts 104 and 105 shown in figures 24 and 25.

*Recommended spare parts
For Units With Bypass (figure 24)

**Note**
Bypass block assembly (key 34) and parts are listed below. Non-bypass block assembly (also key 34) and parts are listed following the bypass block assembly and parts.

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>34A</td>
<td>Bypass Block, aluminum</td>
<td></td>
</tr>
<tr>
<td>34B*</td>
<td>Groove-Pin, pl steel (not shown) (4 req'd)</td>
<td>1L942828992</td>
</tr>
<tr>
<td>34C*</td>
<td>Bypass Gasket</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3582, 3582D, chloroprene</td>
<td>1V606204132</td>
</tr>
<tr>
<td></td>
<td>3582NS, EPDM</td>
<td>17B4780X012</td>
</tr>
<tr>
<td>34D</td>
<td>Bypass Handle, aluminum</td>
<td></td>
</tr>
<tr>
<td>34E</td>
<td>Spring, pl steel</td>
<td></td>
</tr>
<tr>
<td>34F</td>
<td>Washer, polyethylene</td>
<td></td>
</tr>
<tr>
<td>34G</td>
<td>Screw, pl steel</td>
<td></td>
</tr>
<tr>
<td>34K</td>
<td>Spring Seat, SST</td>
<td></td>
</tr>
<tr>
<td>34L</td>
<td>Spring Retainer, pl steel</td>
<td></td>
</tr>
</tbody>
</table>

*Recommended spare parts

Figure 24. Fisher 3582 Block Assembly with Bypass

NOTE: KEY 34B AND 103 NOT SHOWN
For Units Without Bypass (figure 25)

Key Description

34 Non-Bypass Block Assembly

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>34A</td>
<td>Bypass Block, aluminum</td>
<td>1V606204132</td>
</tr>
<tr>
<td>34C</td>
<td>Gasket</td>
<td>1V6062X0012</td>
</tr>
<tr>
<td>Std. const.</td>
<td></td>
<td>17B4780X012</td>
</tr>
<tr>
<td>3582A, 3582C, 3582G</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3583, 3582C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hi-temp. const.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3582A, 3582C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3583C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3582NS</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Figure 25. Fisher 3582 and 3583 Block Assemblies without Bypass

NOTE: PIPE PLUG (KEY 106) ON 3583 AND 3583C ONLY.

"Recommended spare parts"
### 582i (figure 26)

**--- I/P Module**
1. Housing  
2. Cap, aluminum

**--- Screw, (not shown)**
Used to lock cap

3. O-Ring, nitrile, used with integrally-mounted 67CFR filter regulator

4. Nozzle Restriction Assembly, Aluminum/Brass/SST
5. O-Ring, Fluorosilicone
6. O-Ring, Nitrile (2 req’d)
7. Tire Valve (not shown)  
   (2 req’d w/tire valve option)
8. O-Ring, Nitrile
9. Machine Screw, 304 SST (2 req’d)
10. Wire Retaining Screw (2 req’d)
11. Machine Screw, SST (2 req’d)
12. Pipe Plug, steel (2 req’d w/pipe plug option)
13. Screw, pl steel, used with integrally-mounted 67CFR filter/regulator (2 req’d)

**--- Part Number**

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><strong>I/P Module</strong></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Housing</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Cap, aluminum</td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Screw, (not shown)</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Used to lock cap</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>O-Ring, nitrile, used with integrally-mounted 67CFR filter regulator</td>
<td>1E591406992</td>
</tr>
<tr>
<td>4</td>
<td>Nozzle Restriction Assembly, Aluminum/Brass/SST</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>O-Ring, Fluorosilicone</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>O-Ring, Nitrile (2 req’d)</td>
<td>1C8538X0162</td>
</tr>
<tr>
<td>7</td>
<td>Tire Valve (not shown)</td>
<td>1N908899012</td>
</tr>
<tr>
<td>8</td>
<td>O-Ring, Nitrile</td>
<td>1H8762X0012</td>
</tr>
<tr>
<td>9</td>
<td>Machine Screw, 304 SST (2 req’d)</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>Wire Retaining Screw (2 req’d)</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Machine Screw, SST (2 req’d)</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>Pipe Plug, steel (2 req’d w/pipe plug option)</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>Screw, pl steel, used with integrally-mounted 67CFR filter/regulator (2 req’d)</td>
<td></td>
</tr>
</tbody>
</table>

**--- Part Number**

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>14</td>
<td>Supply Gauge, Dual Scale</td>
<td>11B4040X042</td>
</tr>
<tr>
<td></td>
<td>0-30 psig/0-2 kg/cm²</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-4 kg/cm²</td>
<td>11B4040X052</td>
</tr>
<tr>
<td>14</td>
<td>Supply Gauge, Triple Scale</td>
<td>11B4040X012</td>
</tr>
<tr>
<td></td>
<td>0-30 psig/0-0.2 MPa/0-2 bar</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-0.4 MPa/0-4 bar</td>
<td>11B4040X022</td>
</tr>
<tr>
<td>15</td>
<td>Lubricant, Lithium grease (not furnished with positioner)</td>
<td></td>
</tr>
<tr>
<td>16</td>
<td>Anti-seize sealant (not furnished with positioner)</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>Self-Tapping Screw, SST (2 req’d)</td>
<td></td>
</tr>
<tr>
<td>19</td>
<td>Nameplate, SST, without 3rd party approvals</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>Case Gasket, cork</td>
<td></td>
</tr>
<tr>
<td>22</td>
<td>Output Gauge, Dual Scale</td>
<td>11B4040X042</td>
</tr>
<tr>
<td></td>
<td>0-30 psig/0-2 kg/cm²</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-4 kg/cm²</td>
<td>11B4040X052</td>
</tr>
<tr>
<td>22</td>
<td>Output Gauge, Triple Scale</td>
<td>11B4040X012</td>
</tr>
<tr>
<td></td>
<td>0-30 psig/0-0.2 MPa/0-2 bar</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-0.4 MPa/0-4 bar</td>
<td>11B4040X022</td>
</tr>
<tr>
<td>23</td>
<td>Filter</td>
<td>11B5996X012</td>
</tr>
<tr>
<td>24</td>
<td>Vent Assembly</td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>Pipe Plug (required when a 582i is used without an integrally-mounted 67CFR filter/regulator)</td>
<td></td>
</tr>
</tbody>
</table>

**--- Part Number**

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><strong>Supply Gauge, Dual Scale</strong></td>
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<tr>
<td></td>
<td>0-30 psig/0-2 kg/cm²</td>
<td>11B4040X042</td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-4 kg/cm²</td>
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<td></td>
<td><strong>Supply Gauge, Triple Scale</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-30 psig/0-0.2 MPa/0-2 bar</td>
<td>11B4040X012</td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-0.4 MPa/0-4 bar</td>
<td>11B4040X022</td>
</tr>
<tr>
<td></td>
<td><strong>Lubricant, Lithium grease (not furnished with positioner)</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Anti-seize sealant (not furnished with positioner)</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Self-Tapping Screw, SST (2 req’d)</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Nameplate, SST, without 3rd party approvals</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Case Gasket, cork</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Output Gauge, Dual Scale</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-30 psig/0-2 kg/cm²</td>
<td>11B4040X042</td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-4 kg/cm²</td>
<td>11B4040X052</td>
</tr>
<tr>
<td></td>
<td><strong>Output Gauge, Triple Scale</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>0-30 psig/0-0.2 MPa/0-2 bar</td>
<td>11B4040X012</td>
</tr>
<tr>
<td></td>
<td>0-60 psig/0-0.4 MPa/0-4 bar</td>
<td>11B4040X022</td>
</tr>
<tr>
<td></td>
<td><strong>Filter</strong></td>
<td>11B5996X012</td>
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<tr>
<td></td>
<td><strong>Vent Assembly</strong></td>
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<tr>
<td></td>
<td><strong>Pipe Plug (required when a 582i is used without an integrally-mounted 67CFR filter/regulator)</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Steel</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>SST</strong></td>
<td></td>
</tr>
</tbody>
</table>

---

*Recommended spare parts

---

Figure 26. Fisher 582i Converter

---

APPLY LUB/SEALANT

NOTE: GAUGES MAY BE REPLACED BY PIPE PLUGS (KEY 12) OR TIRE VALVES (KEY 7).
Mounting Parts

For Mounting 3582, 3582i, or 3583 Only (figure 2)

Note
Contact your Emerson Process Management sales office for mounting FS Numbers.
Part numbers are shown for recommended spares only. For part numbers not shown, contact your Emerson Process Management sales office.

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
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<td>Connector Arm, pl steel</td>
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<td>Size 45</td>
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<td>Size 80</td>
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<td>GX</td>
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<td>w/ or w/o side-mtd h’wheel</td>
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<td>Size 70</td>
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<td>Size 87</td>
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<td>Size 80 &amp; 87 (2 req’d)</td>
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<td>Size 45 (2 req’d)</td>
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<td>Size 70 and 80 (none req’d)</td>
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<td>w/ or w/o side-mtd h’wheel</td>
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<td>Size 70</td>
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<td>Size 87</td>
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<td>up to 51 mm (2 inch) travel (none req’d)</td>
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<tr>
<td></td>
<td>52 to 76 mm (2.0625 to 3 inch) travel (none req’d)</td>
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<td>78 to 102 mm (3.0625 to 4 inch) travel (2 req’d)</td>
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<td>over 51 mm (2 inch) travel (2 req’d)</td>
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<td>Size 87 (2 req’d)</td>
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<td>Size 100 (2 req’d)</td>
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<tr>
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<td>65 to 102 mm (2.5625 to 4 inch) travel</td>
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</table>
Key | Description
--- | ---
50 | Spacer, steel
657 (continued)

| | w/ side-mtd. h'wheel
| | Sizes 34, 50, & 60 (2 req'd)
| | Size 40 (none req'd)
| | Size 45 & 46 (2 req'd)
| | Sizes 70 & 87 (2 req'd)
| | Size 80
| | up to 51 mm (2 inch) travel (none req'd)
| | over 51 mm (2 inch) travel (2 req'd)
| | Size 100 (2 req'd)
| | up to 64 mm (2.5 inch) travel
| | 65 to 102 mm (2.5625 to 4 inch) travel

657-4 (2 req'd)

| | w/o side-mtd. h'wheel
| | Size 70
| | w/ side-mtd. h'wheel
| | Size 70 & 87

667

w/o side-mtd. h'wheel

| | Sizes 30 thru 60 (none req'd)
| | Size 70
| | up to 51 mm (2 inch) travel (none req'd)
| | 52 to 76 mm (2.0625 to 3 inch) travel (2 req'd)
| | 78 to 102 mm (3.0625 to 4 inch) travel (2 req'd)
| | Size 80
| | up to 51 mm (2 inch) travel (none req'd)
| | over 51 mm (2 inch) travel (2 req'd)
| | Size 87 (2 req'd)
| | up to 76 mm (3 inch) travel
| | 78 to 102 mm (3.0625 to 4 inch) travel
| | Size 100 (2 req'd)
| | up to 64 mm (2.5 inch) travel
| | 65 to 102 mm (2.5625 to 4 inch) travel
| | w/ side-mtd. h'wheel
| | Size 34 (2 req'd)
| | Sizes 40, 50, & 60 (none req'd)
| | Size 45 & 46 (2 req'd)
| | Sizes 70 & 87
| | Size 80
| | up to 51 mm (2 inch) travel (none req'd)
| | over 51 mm (2 inch) travel (2 req'd)
| | w/ side-mtd. h'wheel (cont'd)
| | Size 100
| | up to 64 mm (2.5 inch) travel
| | 65 to 102 mm (2.5625 to 4 inch) travel

657NS or 667NS

All except size 80 (3 req'd)

| | Size 80 (none req'd)
| 657-1
| | w/ or w/o side-mtd h'wheel
| | Sizes 70 & 87

52 | Pipe Plug, 316 SST

54 | Elbow, 3/8-inch, brass (specify quantity)

55 | Connector, 3/8-inch brass (not shown)
| (specify quantity)

56 | Cap Screw, pl steel (2 req'd)

657NS or 667NS

| | Sizes 40, 45, & 70
| | All other types

Key | Description | Part Number
--- | --- | ---
57 | Hex Nut
657NS or 667NS
| | Size 80 (none req'd)
| | All other types and sizes (2 req'd)
58 | Lockwasher
657NS or 667NS
| | Size 80 (none req'd)
| | All other types and sizes (2 req'd)
59 | Pin Lock, SST
60 | Travel Pin, SST
657NS or 667NS
| | Size 80
| | All other types

61 | Pin Holder, SST
62 | Cap Nut, SST
63 | Mounting Plate, steel
| For integrally mounted 67CFR
| For separately mounted 67CFR
64 | Cap Screw, pl steel (5 req'd)
65 | Cap Screw, hex head (2 req'd)

| | GX
| | Size 225, 750, 1200

70 | Cap Screw, pl steel (2 req'd)
657NS or 667NS
| | Size 80 (none req'd)
| | All other types and sizes (2 req'd)
657

w/o side-mtd. h'wheel

| | Sizes 30 thru 60
| | Size 70
| | Up to 51 mm (2 inch) travel
| | 78 to 102 mm (3.0625 to 4 inch) travel
| | Size 100
| | up to 64 mm (2.5 inch) travel
| | 65 to 102 mm (2.5625 to 4 inch) travel

657NS or 667NS

| | All except size 80 (3 req'd)
| | Size 80 (none req'd)
| 657-1
| | w/o side-mtd. h'wheel
| | Sizes 34, 50, & 60
| | Size 40
| | up to 76 mm (3 inch) travel
| | 78 to 102 mm (3.0625 to 4 inch) travel
| | Size 100
| | up to 64 mm (2.5 inch) travel
| | 65 to 102 mm (2.5625 to 4 inch) travel

657NS or 667NS

| | All except size 80 (3 req'd)
| | Size 80 (none req'd)
| | All other types and sizes (2 req'd)
| 657-4
| | w/ or w/o side-mtd h'wheel
| | Sizes 70 & 87

52 | Pipe Plug, 316 SST

54 | Elbow, 3/8-inch, brass (specify quantity)

55 | Connector, 3/8-inch brass (not shown)
| (specify quantity)

56 | Cap Screw, pl steel (2 req'd)

657NS or 667NS

| | Sizes 40, 45, & 70
| | All other types
<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
</tr>
</thead>
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<tr>
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<td>w/side-mtd. h'wheel</td>
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<td>Sizes 70 &amp; 87</td>
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<td>Size 30 thru 60</td>
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<td>Size 70</td>
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<td>w/side-mtd. h'wheel</td>
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<td>Size 100</td>
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<td>w/ or w/o side-mtd. h'wheel</td>
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<td>52 to 76 mm (2.0625 to 3 inch) travel (2 req'd)</td>
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<td>w/ or w/o side-mtd. h'wheel</td>
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<td>Size 80</td>
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<td>w/ side-mtd. h'wheel</td>
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<td>Size 70 &amp; 87</td>
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<tr>
<td></td>
<td>up to 76 mm (3 inch) travel (2 req'd)</td>
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<td>78 to 102 mm (3.0625 to 4 inch) travel (none req'd)</td>
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<td></td>
<td>w/ or w/o side-mtd. h'wheel</td>
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<td>Size 80</td>
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<td>w/ side-mtd. h'wheel</td>
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<td>Size 70 &amp; 87</td>
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<td></td>
<td>up to 76 mm (3 inch) travel (2 req'd)</td>
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<td></td>
<td>78 to 102 mm (3.0625 to 4 inch) travel (none req'd)</td>
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<td>w/ or w/o side-mtd. h'wheel</td>
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<td>Size 80</td>
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<td>w/o side-mtd h'wheel</td>
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<td>Size 34 thru 70 &amp; 87 (none req'd)</td>
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<td>657 or 667</td>
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<td>w/ side-mtd. h'wheel</td>
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<td>Size 34 thru 60 (none req'd)</td>
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<td>up to 76 mm (3 inch) travel (2 req'd)</td>
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<td>78 to 102 mm (3.0625 to 4 inch) travel (4 req'd)</td>
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<td>78 to 102 mm (3.0625 to 4 inch) travel (4 req'd)</td>
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<td></td>
<td>w/ or w/o side-mtd. h'wheel</td>
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<td>Size 80 (2 req'd)</td>
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<td>Size 100</td>
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<td>up to 64 mm (2.5 inch) travel (4 req'd)</td>
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<td>65 mm to 102 mm (2.5625 to 4 inch) travel (2 req'd)</td>
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</table>
Key Description

102 Spacer, steel (continued)
   657
      w/o side-mtd h'wheel
      Size 34 to 60 (none req'd)
   657-4 or 667-4
      w/o side-mtd h'wheel
      Size 70 (none req'd)
      w/ side-mtd. h'wheel
      Size 70 (4 req'd)
      Size 87 (2 req'd)
      GX
      Size 1200
      All other types (none req'd)

50 Spacer, steel
   657
      Size 70 & 87
      up to 76 mm (3 inch) travel (none req'd)
      77 to 102 mm (3.0625 to 4 inch) travel (4 req'd)
   667
      Size 70 & 87
      up to 51 mm (2 inch) travel (none req'd)
      52 to 76 mm (2.0625 to 3 inch) travel (4 req'd)
      77 to 102 mm (3.0625 to 4 inch) travel (4 req'd)
   657
      Size 70 & 87
      up to 76 mm (3 inch) travel (none req'd)
      657 or 667
      Sizes 30 thru 60, & 80 (none req'd)
      Size 100 (4 req'd)
      up to 64 mm (2.5 inch) travel
      65 to 102 mm (2.5625 to 4 inch) travel

Note
Contact your Emerson Process Management sales office for mounting FS Numbers.
Part numbers are shown for recommended spares only. For part numbers not shown, contact your Emerson Process Management sales office.
The following parts (key numbers 48 through 102) are used when mounting both a 3582 positioner and a 3583 transmitter on a 657 or 667 actuator without a side-mounted handwheel.

For Mounting 3582, 3582i, and 3583 on 657 or 667 Actuator without Side-Mounted Handwheel

48 Connector Arm, pl steel (2 req'd)
   Sizes 30 & 34
   Sizes 40 thru 100

49 Washer, pl steel (4 req'd)
   657
      Size 70
      up to 51 mm (2 inch) travel
      52 mm to 76 mm (2.0625 to 3 inch) travel
      77 to 102 mm (3.0625 to 4 inch) travel
      Size 87
   667
      Size 70, all travels
      Size 87
      up to 76 mm (3 inch) travel
      77 to 102 mm (3.0625 to 4 inch) travel
   657 or 667
      Size 30 thru 40
      Size 45 thru 60
      Size 80
      Size 100
      up to 64 mm (25 inch) travel
      65 to 102 mm (2.5625 to 4 inch) travel

59 Pin Lock, SST, all sizes (2 req'd)

60 Travel Pin, SST, all sizes (2 req'd) 1U909646332

61 Pin Holder, SST, all sizes (2 req'd)

62 Cap Nut, SST, all sizes (2 req'd)

63 Mounting Plate, steel, all sizes (2 req'd)
   For integrally mounted 67CFR
   For separately mounted 67CFR

64 Cap Screw, pl steel, all sizes (8 req'd)

65 Cap Screw, pl steel
   513
      Size 20 (none req'd)
      Size 32 (2 req'd)
      Size 656 (none req'd)
      Size 657
      w/o side-mtd. h'wheel
      Sizes 30, 34, & 40 (2 req'd)
      Sizes 45 thru 60 (none req'd)
      Size 70 (2 req'd)
      up to 51 mm (2 inch) travel
      52 to 102 mm (2.0625 to 4 inch) travel
      Size 80
      up to 51 mm (2 inch) travel (none req')
      over 51 mm (2 inch) travel (2 req'd)
      Size 87
      up to 51 mm (2 inch) travel (2 req'd)
      Size 80
      up to 64 mm (2.5 inch) travel
      65 to 102 mm (2.5625 to 4 inch) travel
      w/ side-mtd. h'wheel
      Sizes 34 thru 60 (none required)
      Size 70
      up to 76 mm (3 inch) travel (none req'd)
      78 to 102 mm (3.0625 to 4 inch) travel (2 req'd)
      Size 80
      up to 51 mm (2 inch) travel (none req'd)
      over 51 mm (2 inch) travel (2 req'd)
<table>
<thead>
<tr>
<th>Key</th>
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<tbody>
<tr>
<td>65</td>
<td>Cap Screw, pl steel</td>
</tr>
<tr>
<td></td>
<td>657 w/size-mtd. h'wheel (continued)</td>
</tr>
<tr>
<td></td>
<td>Size 87 up to 76 mm (3 inch) travel (none req'd)</td>
</tr>
<tr>
<td></td>
<td>78 to 102 mm (3.0625 to 4 inch) travel (2 req'd)</td>
</tr>
<tr>
<td></td>
<td>Size 100 (2 req'd) up to 64 mm (2.5 inch) travel</td>
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<tr>
<td></td>
<td>65 to 102 mm (2.5625 to 4 inch) travel</td>
</tr>
<tr>
<td></td>
<td>657-4 (2 req'd) w/o side-mtd. h'wheel</td>
</tr>
<tr>
<td></td>
<td>Size 70 w/ side-mtd. h'wheel</td>
</tr>
<tr>
<td></td>
<td>Size 70 Size 87 667 w/o side-mtd. h'wheel</td>
</tr>
<tr>
<td></td>
<td>Sizes 30, 34, &amp; 40 (2 req'd) Sizes 45 thru 70, &amp; 87 (none req'd)</td>
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<td></td>
<td>Size 80 up to 51 mm (2 inch) travel (none req'd)</td>
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<tr>
<td></td>
<td>over 51 mm (2 inch) travel (2 req'd) Size 100 (2 req'd)</td>
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<td></td>
<td>Up to 64 mm (2.5 inch) travel 65 to 102 mm (2.5625 to 4 inch) travel</td>
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<td>w/size-mtd. h'wheel</td>
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<tr>
<td></td>
<td>Sizes 34 thru 60 (none required) Size 70 up to 76 mm (3 inch) travel (none req'd)</td>
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<td>78 to 102 mm (3.0625 to 4 inch) travel (2 req'd) 667 w/size-mtd. h'wheel</td>
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<td></td>
<td>Size 80 up to 51 mm (2 inch) travel (none req'd)</td>
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<tr>
<td></td>
<td>over 51 mm (2 inch) travel (2 req'd) Size 100 (2 req'd)</td>
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<td></td>
<td>up to 64 mm (2.5 inch) travel 65 to 102 mm (2.5625 to 4 inch) travel</td>
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<tr>
<td>657</td>
<td>657NS or 667NS</td>
</tr>
<tr>
<td></td>
<td>Size 40, 45, 70, &amp; 80 (none req'd) 667-4 w/o side-mtd. h'wheel</td>
</tr>
<tr>
<td></td>
<td>Size 70 &amp; 87 (none req'd) 667-4 (cont'd) w/ side-mtd. h'wheel</td>
</tr>
<tr>
<td></td>
<td>Size 70 (2 req'd) Size 87 (2 req'd)</td>
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<tr>
<td>70</td>
<td>Cap Screw, pl steel (4 req'd)</td>
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<tr>
<td></td>
<td>657 Size 70 &amp; 87 Up to 76 mm (3 inch) travel</td>
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<tr>
<td></td>
<td>78 to 102 mm (3.0625 to 4 inch) travel</td>
</tr>
<tr>
<td></td>
<td>667 Size 70 &amp; 87 Up to 51 mm (2 inch) travel</td>
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<tr>
<td></td>
<td>52 to 76 mm (2.0625 to 3 inch) travel</td>
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<td></td>
<td>77 to 102 mm (3.0625 to 4 inch) travel</td>
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<tr>
<td>70</td>
<td>Cap Screw, pl steel (4 req'd) (continued)</td>
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<td>657 or 667</td>
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<tr>
<td></td>
<td>Sizes 30 thru 60, &amp; 80 Size 100 up to 64 mm (25 inch) travel</td>
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<tr>
<td></td>
<td>65 to 102 mm (2.5625 to 4 inch) travel</td>
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<tr>
<td>71</td>
<td>Stud, continuous thread, steel (not shown) (2 req'd)</td>
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<tr>
<td></td>
<td>657 Size 70 Size 87 Up to 51 mm (2 inch) travel</td>
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<tr>
<td></td>
<td>52 to 102 mm (2.0625 to 4 inch) travel 667 Size 70 Up to 76 mm (3 inch) travel</td>
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<tr>
<td></td>
<td>77 to 102 mm (3.0625 to 4 inch) travel Size 87 Up to 76 mm (3 inch) travel</td>
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<td></td>
<td>77 to 102 mm (3.0625 to 4 inch) travel 657 or 667</td>
</tr>
<tr>
<td></td>
<td>Sizes 30, 34, &amp; 40 Sizes 45 thru 60 Size 80 Size 100 (none req'd)</td>
</tr>
<tr>
<td>72</td>
<td>Hex Nut, pl steel (not shown) (4 req'd)</td>
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<td></td>
<td>657 or 667</td>
</tr>
<tr>
<td></td>
<td>Sizes 30, 34, &amp; 40 Sizes 45 thru 60 Size 70 Size 80 &amp; 87 Size 100 (none req'd)</td>
</tr>
<tr>
<td>102</td>
<td>Spacer</td>
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<td></td>
<td>657 Size 70 Up to 51 mm (2 inch) travel (4 req'd)</td>
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<tr>
<td></td>
<td>52 to 102 mm (2.0625 to 4 inch) travel (none req'd) Size 87 Up to 51 mm (2 inch) travel</td>
</tr>
<tr>
<td></td>
<td>52 to 102 mm (2.0625 to 4 inch) travel (none req'd) Size 70 Up to 51 mm (2 inch) travel (4 req'd) 667 Size 70 Up to 76 mm (3 inch) travel (none req'd)</td>
</tr>
<tr>
<td></td>
<td>77 to 102 mm (3.0625 to 4 inch) travel (4 req'd) 657 or 667</td>
</tr>
<tr>
<td></td>
<td>Sizes 30 thru 60 (none req'd) Size 80 (4 req'd) Size 100 up to 64 mm (2.5 inch) travel (8 req'd)</td>
</tr>
<tr>
<td></td>
<td>65 to 102 mm (2.5625 to 4 inch) travel (4 req'd)</td>
</tr>
</tbody>
</table>
For Mounting 3582, 3582i, and 3583 on 657 or 667 Actuator with Side-Mounted Handwheel

Key Description

Note
Part numbers are shown for recommended spares only. For part numbers not shown, contact your Emerson Process Management sales office.

The following parts (key numbers 48 through 87) are used when mounting both a 3582 positioner and a 3583 transmitter on a 657 or 667 Size 45 actuator with side-mounted handwheel.

Key Description Part Number
60 Travel Pin, SST (2 req'd) 10A2167X012
61 Pin Holder, SST (2 req'd)
62 Cap Nut, SST (2 req'd)
63 Mounting Plate, steel (2 req'd) For integrally mounted 67CFR
64 Cap Screw, pl steel (8 req'd) For separately mounted 67CFR
70 Cap Screw, pl steel (2 req'd)
79 Mounting Plate, steel
80 Hex Nut, pl steel, for 667 only (2 req'd)
81 Lockwasher, pl steel 657 (2 req'd)
667 (4 req'd)
82 Machine Screw, pl steel (2 req'd)
83 Elastic Stop Nut, pl steel (not shown) (2 req'd)
84 Connecting Linkage, pl steel
85 Cap Screw, pl steel, for 667 only (5 req'd)
86 Spacer, pl steel for 667 only (5 req'd)
87 Cap Screw, pl steel for 667 only (2 req'd)

Figure 27. Typical Application of Transmitter and Positioner
Diagnostic Connections (figure 8)
FlowScanner™ valve diagnostics system hook-up.
Includes connector body and body protector. If ordered for units with gauges, a stem is also included.

Note
Part numbers are shown for recommended spares only. For part numbers not shown, contact your Emerson Process Management sales office.

Loop Schematics/Nameplates
This section includes loop schematics required for wiring of intrinsically safe installations. It also contains typical approvals nameplates. If you have any questions, contact your Emerson Process Management sales office.

Figure 28. CSA Loop Schematic for Fisher 582i Converter

HAZARDOUS LOCATION

INTRINSIC SAFETY
CLASS I, II, III, DIV 1, GROUPS A,B,C,D,E,F,G

NON-INCENDIVE
CLASS I, DIV 2, GROUPS A,B,C,D

FISHER TYPE: 582i
Vmax = 30 Vdc
Imax = 150 mA
Ci = 0 nF
Li = 0 mH
Pi = 1.25 W

NON-HAZARDOUS LOCATION

CSA APPROVED BARRIER

NOTES:
1. BARRIERS MUST BE CSA CERTIFIED WITH ENTITY PARAMETERS AND ARE TO BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER’S I.S. INSTALLATION INSTRUCTIONS.
2. EQUIPMENT SHALL BE INSTALLED IN ACCORDANCE WITH THE CANADIAN ELECTRICAL CODE, PART I.
3. FOR ENTITY INSTALLATION (I.S. AND N.I.): Vmax > Voc, Imax > Isc
   Ci + Ccable < Ca, Li + Lcable < La
NOTES:
1. THE INSTALLATION MUST BE IN ACCORDANCE WITH THE NATIONAL ELECTRIC CODE (NEC), NFPA 70, ARTICLE 504 AND ANSI/ISA RP12.6 OR ARTICLE 505.
2. THE CLASS 1, DIV 2 APPLICATIONS MUST BE INSTALLED AS SPECIFIED IN NEC ARTICLE 501-4[B]. EQUIPMENT AND FIELD WIRING IS NON-INCENDIVE WHEN CONNECTED TO APPROVED BARRIERS WITH ENTITY PARAMETERS.
3. LOOPS MUST BE CONNECTED ACCORDING TO THE BARRIER MANUFACTURER'S INSTRUCTIONS.
4. MAXIMUM SAFE AREA VOLTAGE SHOULD NOT EXCEED 250 Vrms.
5. RESISTANCE BETWEEN BARRIER GROUND AND EARTH GROUND MUST BE LESS THAN ONE OHM.
6. NORMAL OPERATING CONDITIONS 30 VDC 20 mA DC.
7. FOR ENTITY INSTALLATION (I.S. AND N.I.):
   - V_max > V_oc, or Vt
   - I_max > I_sc, or It
   - P_i > P_o, or Pt

WARNING
FOR INTRINSICALLY SAFE APPLICATIONS: THE APPARATUS ENCLOSURE CONTAINS ALUMINUM AND IS CONSIDERED TO CONSTITUTE A POTENTIAL RISK OF IGNITION BY IMPACT AND FRICTION. AVOID IMPACT AND FRICTION DURING INSTALLATION AND USE TO PREVENT RISK OF IGNITION.
Figure 31. Typical ATEX / IECEx Approval Nameplate for Fisher 582i Converter

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