

# **Company Snapshot**



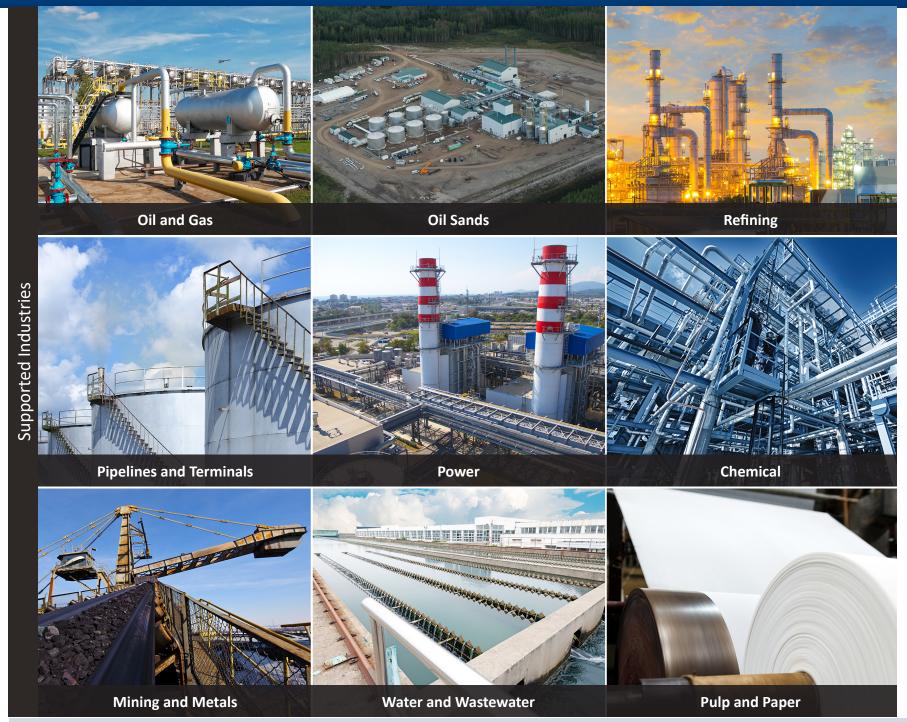


Spartan Controls Ltd. is the recognized leading provider of industrial automation, valves, measurement, and process control solutions and services for process industries in Western Canada. Our unique partnership with Emerson and other leading solution providers enables us to connect to our Customers with world-class technology, superior technical expertise and full lifecycle services.

We are a Canadian employee-owned company with project experience that spans multiple industries. Our single point of contact reduces cost, improves the Customer experience, and allows us to quickly apply solutions and services to meet our Customers' automation challenges head-on.

We invest to earn your business; we invest more to keep it.

# **Supported Industries**





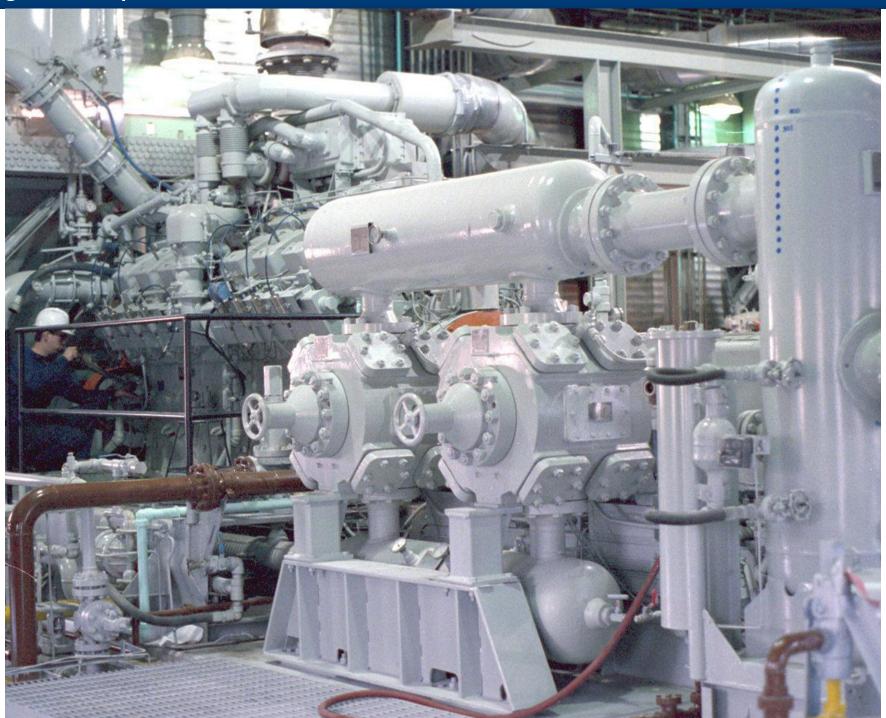
# **Engine & Compression Solutions and Emissions Management**

Spartan's Engine & Compression Solutions team provides integrated solutions to address Customer challenges and ensure critical rotating and reciprocating equipment operates in a safe, reliable and efficient manner. Our engine and compressor control panels, ignition controls, patented air-fuel ratio, emission reduction technology, and vent capture systems have an international installed base.

As Western Canada's leading environmental control technology and testing supplier, our solutions not only span across a wide breadth of applications, but our service capability ensures your assets reach and maintain peak performance and efficiency with the lowest downtime possible.

All of our products and solutions are supported 24/7 by field service, technical phone support, local inventory, and extensive education programs across Western Canada.

# **Engine & Compression Solutions**





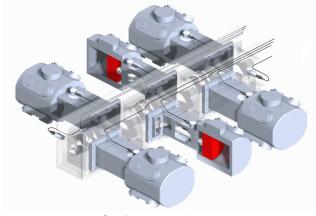
# **Engine & Compression Solutions**



Together with our principals, we strive to provide solutions that focus on further developing our Customers' sustainability, profitability and improving environmental performance across all industries served.

#### **Engine and Compressor Solutions:**

- REMVue® Air-Fuel Ratio control
- Stoichiometric engine control with three-way catalyst
- Ignition control and management
- Combustion and emission accessories
- SlipStream® vent capture
- Shutdown control and protection



Cutaway of a 6-throw reciprocating compressor.

Our focus on environmental leadership technology provides our customers with proven and *implementation-ready cleantech* solutions to meet voluntary and regulatory emission reductions.

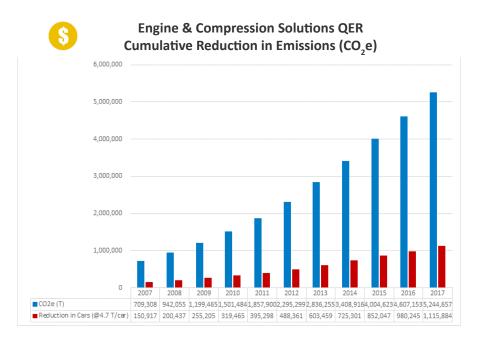


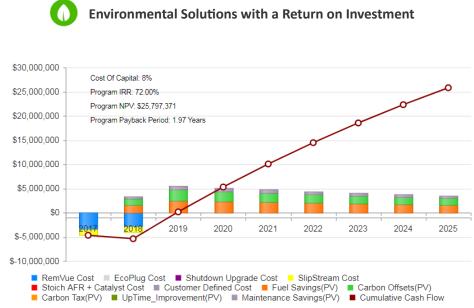
# **Environmental Leadership**

Our environmental leadership technology provides Customers with proven and implementation-ready solutions to meet fast approaching timelines outlined in current and pending environmental regulations.

Our solutions ensure Customers plan their path to compliance, reducing  $NO_x$  and Greenhouse Gas (GHG) emissions while further developing sustainability and profitability.

Spartan is already demonstrating substantial environmental technology leadership, removing an cumulative CO<sub>2</sub>e equivalent of 1.1M vehicles from the road through REMVue® engine control and SlipStream® vent capture technology.



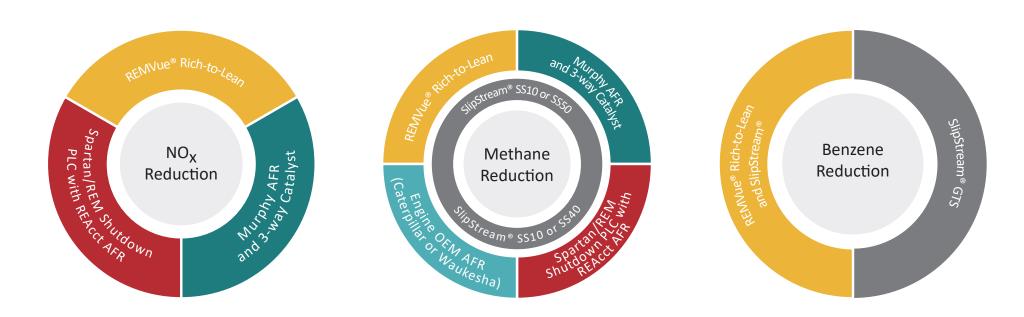


\*ROI based on average of 5 tonnes of  $CO_2(e)$  per vehicle.



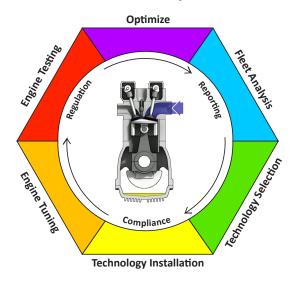
# **Complete Compliance Solutions**

Spartan Controls continuously invests in developing new, innovative solutions for our Customers. These solutions not only enable emission compliance with regulations, but also provide multiple additional benefits such as improved performance, increased fuel efficiency, reduced maintenance, and GHG reduction.



Multiple solutions to address each regulation. Emission compliance with a return on investment (ROI) - only from Spartan Controls.

#### **Unmatched Expertise**



# **MSAPR Compliance**

With fast-approaching timelines outlined in current and pending climate change and emissions regulations, such as the Multi-Sector Air Pollutants Regulations (MSAPR), Spartan Controls is ready with experienced personnel and a suite of services and solutions.

Along with an array of products and solutions, we have developed an **Engine** Fleet Analysis, Planning and Implementation MSAPR Web Tool to ensure our Customers can plan their path to meeting the new Nitrogen Oxide (NO<sub>x</sub>) regulations for their natural gas engine fleet.



Fleet Analysis, Business Plan, and Implementation Services to guide our Customers towards meeting compliance.



Full line of products, technology, solutions, and services enabling natural gas engines to meet emissions requirements.



Offering the only patented rich-to-lean NO, reduction solution, REMVue®, with proven return on investment (ROI).



Analyze, Plan, Implement, Succeed.





# NO<sub>x</sub> Reduction - REMVue® AFR

The REMVue® AFR is the only patented, Rich-to-Lean control system for rich-burn engines providing emission compliant NO<sub>x</sub> reduction solutions to meet current and future regulations. With air-fuel ratio control, combustion management and SlipStream® compatibility, REMVue® AFR consistently improves reliability, reduces fuel and maintenance costs, and increases asset uptime, while maintaining emission compliance.

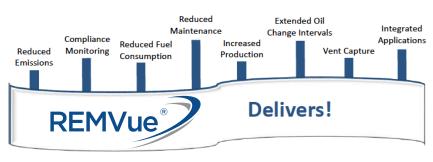


- OEM rated performance maintained
- Adaptive control enables reliable operation with high BTU fuel
- Average fuel savings of 15%
- 3-16 month return on investment on average

- GHG emissions reduction
- Builds a foundation for further optimization using additional Spartan advanced solutions such as SlipStream®
- CSA Certified, Class I Division 2
   Group C & D



# Approved GHG Protocol in Alberta!





# NO<sub>x</sub> Reduction



The Murphy<sup>™</sup> Compliance AFR is a best-in-class, SlipStream<sup>®</sup> compatible, stoichiometric AFR controller that consistently achieves the air-fuel ratio to support your NO<sub>x</sub> reducing Non-Selective Catalytic Reduction (NSCR) system. Offering single or multi-point control, the Murphy<sup>™</sup> Compliance AFR delivers improved performance and low NO<sub>x</sub> emissions.

- Applicable to rich or lean burn, and fuel injected engines
- Advanced load following controller design
- Comprehensive on-board diagnostics and troubleshooting
- CSA Certified, Class I Division 2 Group C & D



## **3-Way NSCR Catalysts**

For rich-burn engines, a 3-way catalyst is one of the options to reduce  $NO_x$  emissions. Spartan has a full line of catalyst solutions for all horsepower ratings.



Our solutions include replacement catalyst elements for all makes and models, as well as full catalytic converter systems with housing and catalyst-silencer combo packages.



# NO<sub>x</sub> Reduction - REAcct AFR

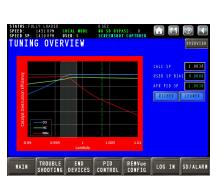
The Reciprocating Engine Adaptive Catalyst Control Technology (REAcct) AFR system is a low cost stoichiometric AFR option to reliably reduce NO<sub>x</sub> emissions for four-cycle, spark-ignited rich-burn engines.

Coupled with industry leading 3-way catalyst systems, the REAcct AFR can maintain emission levels to comply with current and future NO<sub>v</sub> emission limits.

The REAcct AFR system is integrated into new and existing REMVue\*-500 control systems and provides all control, trending and datalogging from a single HMI.

- CSA Certified, Class I Division 2 Group C & D
- Full authority fuel control
- Designed as an upgrade for new or existing Spartan or REMVue® compressor shutdown panels





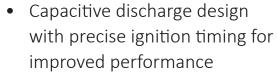
User-friendly Operator AFR Tuning Screen

- Compatible with SlipStream® technology
- Adaptive control for load and speed changes
- Fail safe design to keep engine emissions in compliance due to sensor failure
- Advanced control using wide-band-lambda (O<sub>2</sub>) sensor

# Ignition

Spartan Controls has over 40 years of natural gas engine ignition sales, support and service experience. Partnering with leading providers such as Murphy™, Champion®, BG™, and Stitt® allows us to carry an extensive inventory of replacement parts, as well as new Murphy™ IntelliSpark™ Ignition Control Systems. We can supply a variety of ignition controllers, spark plugs, coils, magnetic pickups, ignition harnesses, leads, and accessories.





- Improves fuel economy, load balance and ignition stability
- Patented Smart Coil Technology CSA Certified, Class I Division 2 Group C & D
- Stand-alone or retrofit existing ignition systems



ITX-250 Coil



Champion® Spark Plug



IntelliSpark™ Ignition Controller



In-house custom built ignition harnesses



# **MSAPR Engine Testing Services**

Spartan has extensive experience in all areas of engine and compressor automation, service, and support. Our team includes accomplished compression professionals with extensive industry experience. Their knowledge in engine operation, emission testing, tuning, troubleshooting, and commissioning is unsurpassed. We can provide a full suite of services to ensure the reliability and performance of assets, while meeting regulatory compliance.



#### **Experience you can count on**

With 16 technicians across 5 Western Canadian locations, and the ability to offer ECOM analyzer factory-certified training, repair and calibration, Spartan is well equipped for the MSAPR.

Along with emissions, our technicians are proficient in engine and compressor operation and can provide critical tuning, cooling, performance, and efficiency observations and recommendations.

#### **MSAPR Fleet Testing**

Multi-Sector Air Pollutants Regulations (MSAPR) has outlined two types of required emission tests: a performance test and/or an emission check.

Spartan has developed detailed procedures and specialized reports for both emission tests, allowing our Customers to realize consistent reporting and the most cost-effective emission testing programs.

### **MSAPR Emission Testing**

The MSAPR testing requirements are detailed and require experienced personnel who not only understand the testing methods, but are experts on the tools used to perform the tests. Our service technicians are fully trained on these methods and are certified on the portable emission testing equipment.

# **Vent Capture - SlipStream®**

As an addition to the REMVue® AFR, Murphy™ AFR9, REAcct AFR, or Caterpillar and Waukesha OEM AFR, SlipStream® captures normally vented hydrocarbons and uses them as a supplementary fuel. This results in improved efficiency, while reducing (CO<sub>2</sub>e) and volatile organic compounds (VOCs) such as benzene, toluene, ethylbenzene, and xylene (BTEX) from the vented hydrocarbons. This patented technology can be applied to compressor packing vents, glycol dehydrators, hydrocarbon storage tanks, and other hydrocarbon vent sources.

- Easily integrated into new or existing installations
- Typically six months return on investment (ROI)
- Significant Greenhouse Gas (GHG) reductions
- Safe, reliable, and efficient engine or burner operation

- Significant fuel savings and emission reductions are possible
- Meets North American vented emission compliance regulations
- CSA Certified, Class I Division 2 Group C & D

Approved for Alberta Vent Capture Protocol



SlipStream® SS3



#### **Greenhouse Gas Datalogger**

The GHG datalogger is used by our Customers to record GHG emissions reduction data as well as fuel savings, runtime hours, and other pertinent data for the monetization of carbon dioxide (CO<sub>2</sub>) offsets.











# **Vent Capture - SlipStream® GTS**

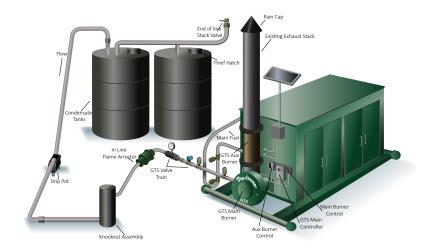
Specifically designed to capture vented hydrocarbons from condensate tanks, glycol dehydrators and oil storage tanks, SlipStream® GTS (Green Tank System) is highly efficient in reducing GHG emissions and destroying BTEX and other VOCs. By re-routing the captured vent gases back into the SlipStream® main and auxiliary burners\*, SlipStream® technology has the ability to bring assets into emissions compliance and produce significant fuel savings, while eliminating vent odours.

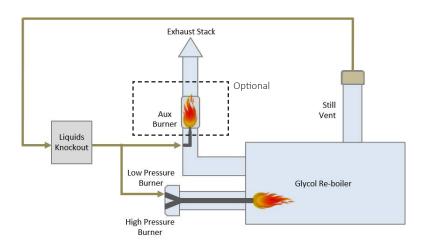
- Used for dehydrators, condensate tanks and other hydrocarbon storage tank applications
- >99.5% destruction efficiency of BTEX, CH4 and other VOCs
- Eliminates the need for stand-alone flares
- No recompression of vent gas required
- SlipStream® GTS is approved for EPA Quad-O requirements
- CSA Certified, Class I Division 2 Group C & D
- Can be packaged with or without the Auxiliary Burner





AER validated for 99.5% destruction efficiency





\*Patents Pending

#### **Shutdown and Control Panels**

Our control systems have an international installed base, consisting of REMVue®, Allen-Bradley® and other configurable Programmable Logic Controllers (PLCs) and annunciators, such as Murphy™. Our control panels are the most rugged, versatile and scalable systems available. We offer custom built panels, all with the best-in-class operating philosophy and functionality.

Standard designs available for: gas engines, electric motors, vapour recovery units (VRUs), reciprocating or screw compressors, refrigeration, and many other applications up to 5000 HP.





- CSA approvals for Class I Division I, Division 2 and Zone 2 hazardous locations, as well as ATEX and IECEx certifications, and are available with NEMA 12, 4 and 4X ratings.
- AFR upgrades, SlipStream® and other applications can easily be integrated for even tighter control and asset performance.



### **Control Panel Retrofits and Conversions**



REMVue® Subplate pre-wired and ready for install

Complementing our international installed base of control panels, Spartan offers a wide range of custom built control panel retrofit and conversion options.

Our retrofit capabilities include full panel replacements, pneumatic upgrades and subplate conversions to provide users with a variety of cost effective options to upgrade their controls, each with the option to replace or re-use existing wiring, instruments, power and even the cabinet, including the ability to add new low/no bleed instruments.

- Many subplate and retrofit conversions are in stock at Spartan for quick delivery to ensure our Customer's experience the least amount of downtime on their assets.
- Replace pneumatic panels, Exacta,
  Frick Quantum, Hawk-I, Prologic,
  Motiv, RC2000, and many other
  panels with updated REMVue® or
  Allen-Bradley® hardware and Spartan's
  industry leading control software.





# **Compression on DeltaV**<sup>™</sup>





REMVue® engine and compressor expertise running on the plantwide architecture of DeltaV™ process control. Imagine completely seamless control across the entire plant. No more islands of automation, just 'One Plant'.



#### Benefits of Compression on DeltaV™:

- Compression control and process control integrated into one seamless system
- Increased fault tolerance and availability
- Reduced training and maintenance
- Time synchronized events data across the entire plant
- Plantwide data integration, alarm management, and trending
- Improved diagnostics and troubleshooting



DeltaV™ Electronic Marshalling with CHARMS





Seamless Plantwide Trending and Alarm Management



# **Bi-Fuel Capability - Altronic GTI Bi-Fuel®**



This innovative, patented system, which requires no modification to the engine internals, allows for an efficient means of operating industrial diesel engines by co-firing diesel and natural gas (or other available gas) as fuel sources. With up to 70%\* diesel fuel substitution capability, Bi-Fuel® technology reduces fuel costs, requirements for on-site fuel storage, and exhaust emissions.



GTI+ Bi-Fuel® System



GTI Bi-Fuel® Set-up

- Maintains diesel-like performance and efficiency
- Increased savings via extended runtime and reduced fuel cost, with a rapid return on investment (ROI)
- Increases runtime by up to 300%\*
- Auto-switch fuels; return to 100% diesel at any time
- Applications include prime power, peak shaving, standby power, distributed power generation, pumping applications, drilling rigs, fracking, and well service



\*Subject to fuel quality and other applicable operating conditions

#### **Combustion and Emission Accessories**



# REM EcoPlug<sup>™</sup>

When combined with REMVue® AFR, EcoPlug™ technology extends the lean limit of the engine resulting in further reduced NO<sub>x</sub> emissions and increased fuel efficiency.



- Specially designed for Waukesha VHP engines
- Extended plug life, 10+ months

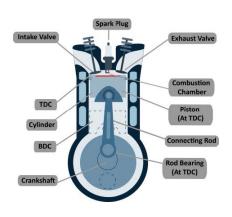


# **ECOM®** Emissions Analyzers

As an industry leader in portable analyzers, ECOM® offers a wide range of rugged instruments, services, and maintenance tools to aid in diagnosing and optimizing system efficiency.



- Meets emission testing standards, such as those outlined in MSAPR
- Sensors for O<sub>2</sub>, CO, CO<sub>2</sub>, NO, NO<sub>2</sub>, SO<sub>2</sub>, methane, and combustibles



# Detonation Control

Spartan Controls provides multiple detonation control systems used to prevent major engine damage in the event of engine detonation or pre-ignition situations.



- Analyze both 2 and 4 stroke engines
- Ignition timing adjustments and shutdown control signals



#### **Lubrication Panels and Accessories**



Proven Solutions for the Global Compression Industry™



Test Purge Gun



Balancing Valve Assembly



Lubrication
Divider Blocks



SAFEGUARD ™ 5000 Lubrication System



Proflo® EOS

Compressor Products International (CPI) is an industry-leading manufacturer of precision-engineered components for reciprocating compressors used in petrochemical, refining, natural gas, and offshore industries. From individual components to complete systems, CPI provides a wide variety of lubrication compressor products.

In addition to the lubrication products available, CPI's lubrication program development, maintenance and monitoring, asset audits, and consulting services ensure your assets are protected.

The Proflo® EOS, a self adjusting lubrication pump, brings a revolutionary advantage to lubrication programs with almost immediate return on investment (ROI) from lubrication and maintenance savings.









CPI lubrication services, programs, and consultations help maintain lubrication program excellence

#### **Instrumentation Components**



For over 70 years, FW Murphy<sup>™</sup> has been providing hundreds

of products suitable for Western Canadian industry applications, including engine/motor driven pump/compressor controls and instrumentation.

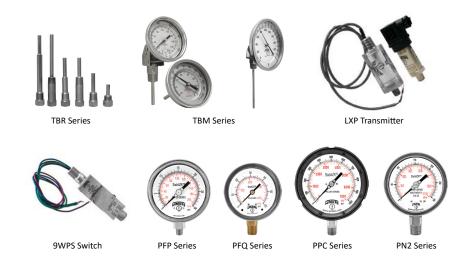
Technologies include the Murphy™ Swichgage® series, level switches and maintainers, shut-off valves, or the Murphy™ TDX6/TDXM temperature scanner/pyrometer. Murphy™ instrumentation products can span across pressure, temperature, liquid level, speed, and vibration applications.



Winters Instruments is a global manufacturer of industrial instrumentation and has manufactured quality instrumentation for pressure and temperature measurement for over 50 years.

Along with the vast array of products and options such as pressure switches, gauges, diaphragm seals, thermowells, and thermometers, Winters also offers StabiliZR™ dampened pointer movement for harsh conditions.





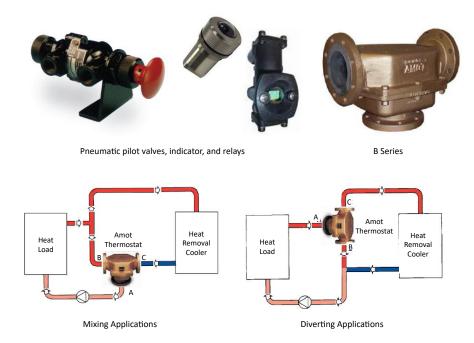




Amot designs and develops solutions for engines, compressors, turbines, and other rotating equipment. Its

diverse product family includes valves, electric and pneumatic instrumentation, control and condition monitoring systems, and hazardous area products.

Technology such as the 4057 latching pilot valve are used in a variety of applications including hydraulic fluid, actuator control, pneumatic panel systems, and safety control systems.



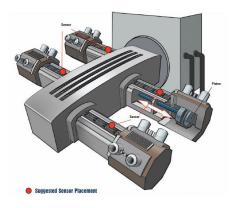


IMI Sensors provides a wide array of products

4-20mA transmitters, pressure sensors, switches, vibration simulators, reliability accessories such as modal hammers and pressure transducers, cables and connectors, and enclosures.



CS and EX Series Vibration Transmitters



IMI Reciprocating Machinery Protectors (RMP)



# **Engine and Compressor Services**

Spartan Controls has built a strong reputation from our Customer first mindset. We provide a full suite of services to support our Customers and ensure the reliability and performance of assets while meeting regulatory compliance.



#### **Catalyst Services**

Performance testing, catalyst washing, and chemical reclamation can ensure catalyst systems are being used to their full potential and no premature replacement is required.

#### **Start-up and Commissioning**

With 16 technicians all across Western Canada, start-up and commissioning services of new and retro-fitted assets is simplified with our experienced technicians who can help you from start to finish.

#### **Health Check and AFR Tuning**

Detailed inspections using a suite of condition monitoring technologies helps identify underperforming and failing engine and compressor components while optimizing performance and reliability.







#### **Opportunity Audit**

This audit is designed to identify opportunities at site locations in the following areas:

- Engine/compressor reliability and control improvements
- Vent capture opportunities and methane reduction
- NO<sub>x</sub> reductions on engines

- Benzene reduction from glycol reboilers
- Fuel savings



# **Education and Training**

By offering customized courses that cover both theoretical and technical aspects, Spartan provides flexibility in learning with regional centres, e-learning, virtual classrooms, and on-site courses through our Education Services.

#### Master Tech REMVue® Training

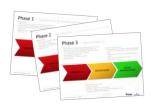
This is a custom training program focusing on the REMVue® control system and its vast functionality. Topics covered include:

- REMVue® operating philosophy
- HMI and controller navigation
- I/O configuration
- AFR control theory
- Detailed applications for different engines



#### **MSAPR Fleet Tool Training**

Spartan's proprietary MSAPR web tool is designed to assist Customers in their understanding, planning, and implementation of their  $NO_x$  reduction strategy.



#### **On-Site Installation Training**

Our experienced team provides on-site training for the installation and commissioning, operation, and maintenance of all of our products and solutions.

#### **MSAPR Engine Emission Testing Workshop**

This workshop is designed for individuals who want to perform NO<sub>x</sub> emission testing on engines using the MSAPR approved protocol and methods. Hands-on training with ECOM® portable emission analyzer and calibration procedures will also be covered.

To view our education courses, visit: spartancontrols.com/education

Register here!



## **Engine & Compression Solutions**


































## Notes





## Contact us today!

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