

**WARNING**

Failure to follow safe installation and service guidelines could result in serious injury.
Make sure only qualified personnel perform installation or service.
Use the equipment only as specified in the relevant Quick Start Guide and Reference Manual:
- Rosemount 3300 Series Reference Manual (document number 00809-0100-4811)
- Rosemount 5300 Series Reference Manual (document number 00809-0100-4530)
- Rosemount 3300 Series Quick Start Guide (document number 00825-0100-4811)
- Rosemount 3308 Series Wireless Guided Wave Radar, 3308A Quick Start Guides (document numbers 00825-0100-4308 and 00825-0300-4308)
- Rosemount 5300 Series Quick Start Guide (document number 00825-0100-4530)

Failure to do so may impair the protection provided by the equipment.

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**Note**
The same instructions apply for the Rosemount 3300, 3308, and 5300 Series Transmitters.

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**Contents**

- Required equipment .......................... 2
- Assemble the segmented probe .............. 5
- Segmented probe parts ...................... 3
- Adjust the probe length ...................... 17
- Verify probe length ......................... 4
Segmented probe parts

A. Safety ring
B. Screw
C. Top segment
D. Split pin
E. PTFE washer (optional)
F. Centering disc in PTFE (optional)
G. Middle segment
H. Bottom segment (length varies depending on total probe length)
I. Bushing (for the centering disc at the probe end)
J. Bottom centering disc in PTFE or Stainless Steel (optional)

Dimensions are in inches (mm).
verify probe length

Segmented probe ordered with model code 4S

Before installation, verify the probe length \( L \) on the label. If the probe length needs to be adjusted, see “Adjust the probe length” on page 17.

Segmented probe ordered as spare part kit

Before installation, the number of segments that add up to the desired probe length must be determined. Also, the bottom segment may need to be shortened. See “Adjust the probe length” on page 17.
Assemble the segmented probe

Note
If there is enough space beside the tank, the probe can be assembled before inserting it into the tank.

1. Insert the stop screw to the top segment. Tighten approximately 2 turns.
2. Pre-assemble the safety ring.

3. **Optional:** If ordered, mount the centering disc on the bottom segment of the probe.
4. Insert the support tool.

5. **Optional:** If ordered, mount the centering disc.

**Note**
- Maximum five pcs/probe
- Minimum two segments between each centering disc
6. Mount a middle segment.
7. Secure the split pin.
8. Insert the second support tool.
9. Remove the first support tool and lower the probe into the tank.

10. Repeat steps 5 to 9 until all segments are mounted. Make sure to finish with the top segment of the probe.
11. Seal and protect threads.

⚠️ Only for NPT threaded tank connection.

Use anti-seize paste or PTFE tape according to your site procedures.
12. Attach the probe to the device.

**Note**
For safety reasons, at least two people are needed when mounting the device.

Make sure to hold the device above the tank. High loads can break the support tool.
13. Tighten the stop screw and slide the safety ring into the groove.

14. Remove the support tool.
15. Mount the device on the tank.

Flange

Tri Clamp

Threaded

16. Rotate the housing to the desired direction.
17. Tighten the nut. The torque must be 30 Lbft (40 Nm).

18. For the 3300 and 5300, connect the wiring.

   For further instructions, see the Rosemount 3300 Series (document number 00825-0100-4811) and the Rosemount 5300 Series (document number 00825-0100-4530) Quick Start Guides.

19. For the 3308A, insert power module and connect to device.

   For further instructions, see the Rosemount 3308 Series Wireless Guided Wave Radar, 3308A Quick Start Guides (document numbers 00825-0100-4308 and 00825-0300-4308).
Adjust the probe length

1. Determine \( L \), the desired probe length.

   \[ L, \text{ desired probe length:} \]

2. Determine \( n \), the number of middle segments needed for the desired probe length. See Table 1 and Table 2 on page 19.

   \[ n, \text{ number of middle segments:} \]

3. Calculate \( Y \), the length of the bottom segment. See Table 1 and Table 2 on page 19.

   \[ Y, \text{ length of bottom segment:} \]

4. Continue as follows:

<table>
<thead>
<tr>
<th>Length of bottom segment (( Y ))</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>( Y &lt; 0.4 \text{ in. (10 mm)} )</td>
<td>• Continue with step (7). Do not use the bottom segment.</td>
</tr>
<tr>
<td>( Y \geq 0.4 \text{ in. (10 mm)} )</td>
<td>• Continue with step (5) and cut the bottom segment.</td>
</tr>
<tr>
<td>( Y = 31.5 \text{ in. (800 mm)} )</td>
<td>1. Add one extra middle segment to the calculated ( n ). 2. Continue with step (7).</td>
</tr>
</tbody>
</table>
5. Mark where to cut the bottom segment.

6. Cut the bottom segment at the mark.

**Note**
Make sure the bottom segment is fixed while cutting.

7. **Optional**: If a bottom centering disc is ordered, then drill two holes on the bottom segment using the drilling fixture.
## Table 1. Determination of Probe Segments for Standard Seal

<table>
<thead>
<tr>
<th>Desired probe length (L)(1)</th>
<th>Number of middle segments (n)</th>
<th>Length of bottom segment (Y)</th>
</tr>
</thead>
<tbody>
<tr>
<td>in.</td>
<td>mm</td>
<td>in.</td>
</tr>
<tr>
<td>15.8 ≤ L ≤ 47.2</td>
<td>400 ≤ L ≤ 1200</td>
<td>0 pc</td>
</tr>
<tr>
<td>47.2 &lt; L ≤ 78.7</td>
<td>1200 &lt; L ≤ 2000</td>
<td>1 pc</td>
</tr>
<tr>
<td>78.7 &lt; L ≤ 110.2</td>
<td>2000 &lt; L ≤ 2800</td>
<td>2 pcs</td>
</tr>
<tr>
<td>110.2 &lt; L ≤ 141.7</td>
<td>2800 &lt; L ≤ 3600</td>
<td>3 pcs</td>
</tr>
<tr>
<td>141.7 &lt; L ≤ 173.2</td>
<td>3600 &lt; L ≤ 4400</td>
<td>4 pcs</td>
</tr>
<tr>
<td>173.2 &lt; L ≤ 204.7</td>
<td>4400 &lt; L ≤ 5200</td>
<td>5 pcs</td>
</tr>
<tr>
<td>204.7 &lt; L ≤ 236.2</td>
<td>5200 &lt; L ≤ 6000</td>
<td>6 pcs</td>
</tr>
<tr>
<td>236.2 &lt; L ≤ 267.7</td>
<td>6000 &lt; L ≤ 6800</td>
<td>7 pcs</td>
</tr>
<tr>
<td>267.7 &lt; L ≤ 299.2</td>
<td>6800 &lt; L ≤ 7600</td>
<td>8 pcs</td>
</tr>
<tr>
<td>299.2 &lt; L ≤ 330.7</td>
<td>7600 &lt; L ≤ 8400</td>
<td>9 pcs</td>
</tr>
<tr>
<td>330.7 &lt; L ≤ 362.2</td>
<td>8400 &lt; L ≤ 9200</td>
<td>10 pcs</td>
</tr>
<tr>
<td>362.2 &lt; L ≤ 393.7</td>
<td>9200 &lt; L ≤ 10000</td>
<td>11 pcs</td>
</tr>
</tbody>
</table>

1. Maximum probe length is 19 ft 8 in. (6 m) for the 3300 Series and 32 ft 9 in. (10 m) for the 3308 and 5300 Series.

## Table 2. Determination of Probe Segments for HTHP/HP/C Seal

<table>
<thead>
<tr>
<th>Desired probe length (L)(1)</th>
<th>Number of middle segments (n)</th>
<th>Length of bottom segment (Y)</th>
</tr>
</thead>
<tbody>
<tr>
<td>in.</td>
<td>mm</td>
<td>in.</td>
</tr>
<tr>
<td>17.3 ≤ L ≤ 48.8</td>
<td>440 ≤ L ≤ 1240</td>
<td>0 pc</td>
</tr>
<tr>
<td>48.8 &lt; L ≤ 80.3</td>
<td>1240 &lt; L ≤ 2040</td>
<td>1 pc</td>
</tr>
<tr>
<td>80.3 &lt; L ≤ 111.8</td>
<td>2040 &lt; L ≤ 2840</td>
<td>2 pcs</td>
</tr>
<tr>
<td>111.8 &lt; L ≤ 143.3</td>
<td>2840 &lt; L ≤ 3640</td>
<td>3 pcs</td>
</tr>
<tr>
<td>143.3 &lt; L ≤ 174.8</td>
<td>3640 &lt; L ≤ 4440</td>
<td>4 pcs</td>
</tr>
<tr>
<td>174.8 &lt; L ≤ 206.3</td>
<td>4440 &lt; L ≤ 5240</td>
<td>5 pcs</td>
</tr>
<tr>
<td>206.3 &lt; L ≤ 237.8</td>
<td>5240 &lt; L ≤ 6040</td>
<td>6 pcs</td>
</tr>
<tr>
<td>237.8 &lt; L ≤ 269.3</td>
<td>6040 &lt; L ≤ 6840</td>
<td>7 pcs</td>
</tr>
<tr>
<td>269.3 &lt; L ≤ 300.8</td>
<td>6840 &lt; L ≤ 7640</td>
<td>8 pcs</td>
</tr>
<tr>
<td>300.8 &lt; L ≤ 332.3</td>
<td>7640 &lt; L ≤ 8440</td>
<td>9 pcs</td>
</tr>
<tr>
<td>332.3 &lt; L ≤ 363.8</td>
<td>8440 &lt; L ≤ 9240</td>
<td>10 pcs</td>
</tr>
<tr>
<td>363.8 &lt; L ≤ 393.7</td>
<td>9240 &lt; L ≤ 10000</td>
<td>11 pcs</td>
</tr>
</tbody>
</table>

1. Maximum probe length is 19 ft 8 in. (6 m) for the 3300 Series and 32 ft 9 in. (10 m) for the 3308 and 5300 Series.
Global Headquarters
Emerson Process Management
6021 Innovation Blvd.
Shakopee, MN 55379, USA
+1 800 999 9307 or +1 952 906 8888
+1 952 949 7001
RFQ.RMD-RCC@EmersonProcess.com

North America Regional Office
Emerson Process Management
8200 Market Blvd.
Chanhassen, MN 55317, USA
+1 800 999 9307 or +1 952 906 8888
+1 952 949 7001
RMT-NA.RCCRFQ@Emerson.com

Latin America Regional Office
Emerson Process Management
1300 Concord Terrace, Suite 400
Sunrise, Florida, 33323, USA
+1 954 846 5030
+1 954 846 5121
RFQ.RMD-RCC@EmersonProcess.com

Europe Regional Office
Emerson Process Management Europe GmbH
Neuhofstrasse 19a P.O. Box 1046
CH 6340 Baar
Switzerland
+41 (0) 41 768 6111
+41 (0) 41 768 6300
RFQ.RMD-RCC@EmersonProcess.com

Asia Pacific Regional Office
Emerson Process Management Asia Pacific Pte Ltd
1 Pandan Crescent
Singapore 128461
+65 6777 8211
+65 6777 0947
Enquiries@AP.EmersonProcess.com

Middle East and Africa Regional Office
Emerson Process Management
Emerson FZE P.O. Box 17033,
Jebel Ali Free Zone - South 2
Dubai, United Arab Emirates
+971 4 8118100
+971 4 8865465
RFQ.RMTMEA@Emerson.com

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